PLAN SYMBOLS MINNESOTA DEPARTMENT OF TRANSPORTATION COUNTY LINE TOWNSHIP OR RANGE LINE SECTION LINE ROCK COUNTY QUARTER LINE SIXTEENTH LINE EXISTING R/W CONSTRUCTION PLAN FOR BRIDGE NO. 67564 AND APPROACH GRADING LOCATED 0.1 MILES SOUTH OF JCT. C.S.A.H. 4 ON C.R. 55 OVER MINNESOTA SOUTHERN RAILWAY, TEMP FASE RAILROAD R/W 3.8 MILES EAST OF LUVERNE, MN. (Geographical Description) UNSURFACED RD. OR SHLD. EDGE OF LAKE MISCELLANEOUS BOUNDARY SEC. 9 TWP. 102 N R 44 W (Legal Description) 111111 111111 111111 111 VACATED PLATTED PROPERTY STATE PROJ. NO. 067-598-010 ALIGNMENT STATIONS ALIGNMENT POINTS RIVER OR CREEK —=::<u></u>=≠; 1085.00 FEET 82.50 FEET GROSS LENGTH___ BRIDGES-LENGTH_ SIZE____ DRAINAGE DITCH EXCEPTIONS-LENGTH_ FEET 1085.00 FEET BRIDGE RAILROAD (SINGLE TRACK) RR CROSSING PAVEMENT MARKING * RR CROSSING GATE RR CROSSBUCK SIGN RR CROSSBUCK SIGN W/LIGHTS BARBED WIRE FENCE CHAIN LINK FENCE WOVEN WIRE, COMBINATION WOVEN AND BARB WOOD FENCE BILLBOARD RETAINING WALL ~~~~ GUARDRAIL (CABLE) GUARDRAIL (PLATE BEAM) - P -DRAIN TILE CULVERT ===== --CULVERT WITH APRONS **□==== □** WOODS OR BRUSH, NURSERY DECIDUOUS TREES \bigcirc CONIFER (EVERGREEN) TREES HEDGE BUSH OR SHRUB 90 STUMP 8.0 SWAMP OR MARSH 秦 秦 MONUMENT (CI,ACT,ACP,BCP,...) CONCRETE OR STONE MONUMENT IRON PIPE IRON PIN OR REBAR IRON PIN WITH BRASS DISK R 44 W NAIL, PK NAIL, SPIKE, SFP, T-BAR, ... VERTICAL CONTROL □ B.M. HORIZONTAL CONTROL POWER POLE PROP. BRIDGE NO. 67564 LIGHT POLE D S.P. 067-598-010 LIGHT AND TELEPHONE POLE BEG. PROJ. STA. 0+23.00 LIGHT, TELEPHONE AND POWER POLE END PROJ. STA. 11+08.00 GUY POLF **Ó**GP FORMER BRIDGE NO. L2170A (REMOVED) POLE ANCHOR TIMBER BEAM SPAN TELEPHONE POLE LENGTH: 94.0' TELEPHONE AND POWER POLE ROAD WIDTH: 15.0' YEAR BUILT: 1890 UNDERGROUND CABLE PEDESTAL TELEPHONE MANHOLE (VAULT) O MH ELECTRIC CABLE IN CONDUIT P= TELEPHONE CABLE IN CONDUIT BURIED ELECTRIC CABLE PROJECT LOCATION - P-BUR-BURIED TELEPHONE CABLE Outline Map of Minnesota showing location of the County within the State. GAS LINE WATER LINE VALVE FIRE HYDRANT WATER MANHOLE O WELL LAWN SPRINKLER HEAD OMH MANHOLE CATCH BASIN □ CB SEPTIC TANK O SEPTIC TANK ROCK COUNTY LIFT FORCE MAIN LIFT STA SEWER LINE IDWA PERMANENT BARRICADE 0-TRAFFIC SIGNAL LIGHT HAND HOLE ENTRANCE SUBSURFACE UTILITY NOTE BUILDING NUMBER THE SUBSURFACE UTILITY INFORMATION IN THIS PLAN IS UTILITY QUALITY LEVEL D. THIS UTILITY QUALITY LEVEL WAS SATELLITE DISH Q DETERMINED ACCORDING TO THE GUIDELINES OF CI/ASCE STEEL TOWER 38-02, ENTITLED "STANDARD GUIDELINES FOR THE COLLECTION

FLAG POLE

oF.P.

AND DEPICTION OF EXISTING SUBSURFACE UTILITY DATA."

MINN. PROJ. NO. IBRD 6712 (135)

GOVERNING SPECIFICATIONS
THE 2005 EDITION OF THE MINNESOTA DEPARTMENT

OF TRANSPORTATION "STANDARD SPECIFICATIONS FOR CONSTRUCTION" SHALL GOVERN.

LIST OF SHEETS

NO.	TITLE
1	TITLE SHEET
2	GENERAL PLAN & ELEVATION
3	TYPICAL SECTION & QUANTITIES
2 3 4 5	BRIDGE LAYOUT
5	GENERAL ABUTMENT NOTES
6-12	ABUTMENT
13-14	PRESTRESSED CONCRETE BEAM
15-17	SUPERSTRUCTURE
18	CONCRETE BARRIER TYPE SPECIAL
19	STABILIZED AGGREGATE SLOPE PAVING UNDER BRIDGE
20	MISC. BRIDGE DETAILS
21-24	GUARDRAIL DETAILS
25	BRIDGE SURVEY
26	BRIDGE SURVEY ~ PLAN & PROFILE
G1	ESTIMATE AND TYPICAL SECTIONS
G2-G5	CROSS SECTIONS

THIS PLAN CONTAINS 31 SHEETS.

DESIGN DESIGNATION FOR:	C.R. 55
FUNCTIONAL CLASSIFICATION	RURAL/MINOR COLLECTOR
NO. OF TRAFFIC LANES	2
NO. OF PARKING LANES	. 0
DRIVING LANE WIDTH	11'
SHOULDER WIDTH	3
ADT (CURRENT YEAR) 2012	135
ADT (PROJECTED YEAR) 2032	149
PAVEMENT DESIGN	N.
ESALS (20)	
R=VALUE	
SOIL FACTOR	
DESIGN SPEED	30 MPH
BASED ON SIGHT DISTANCE	200'
HEIGHT OF EYE / HEIGHT OF OBJECT	3.5' / 2.0'
DESIGN SPEED NOT ACHIEVED AT:	N/A

JOHN SOWADA DESIGN ENGINEER: / HEREBY CERTIFY THAT THIS PLAN (SHEETS 1-26) WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY LICENSED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE STATE OF MINNESOTA.

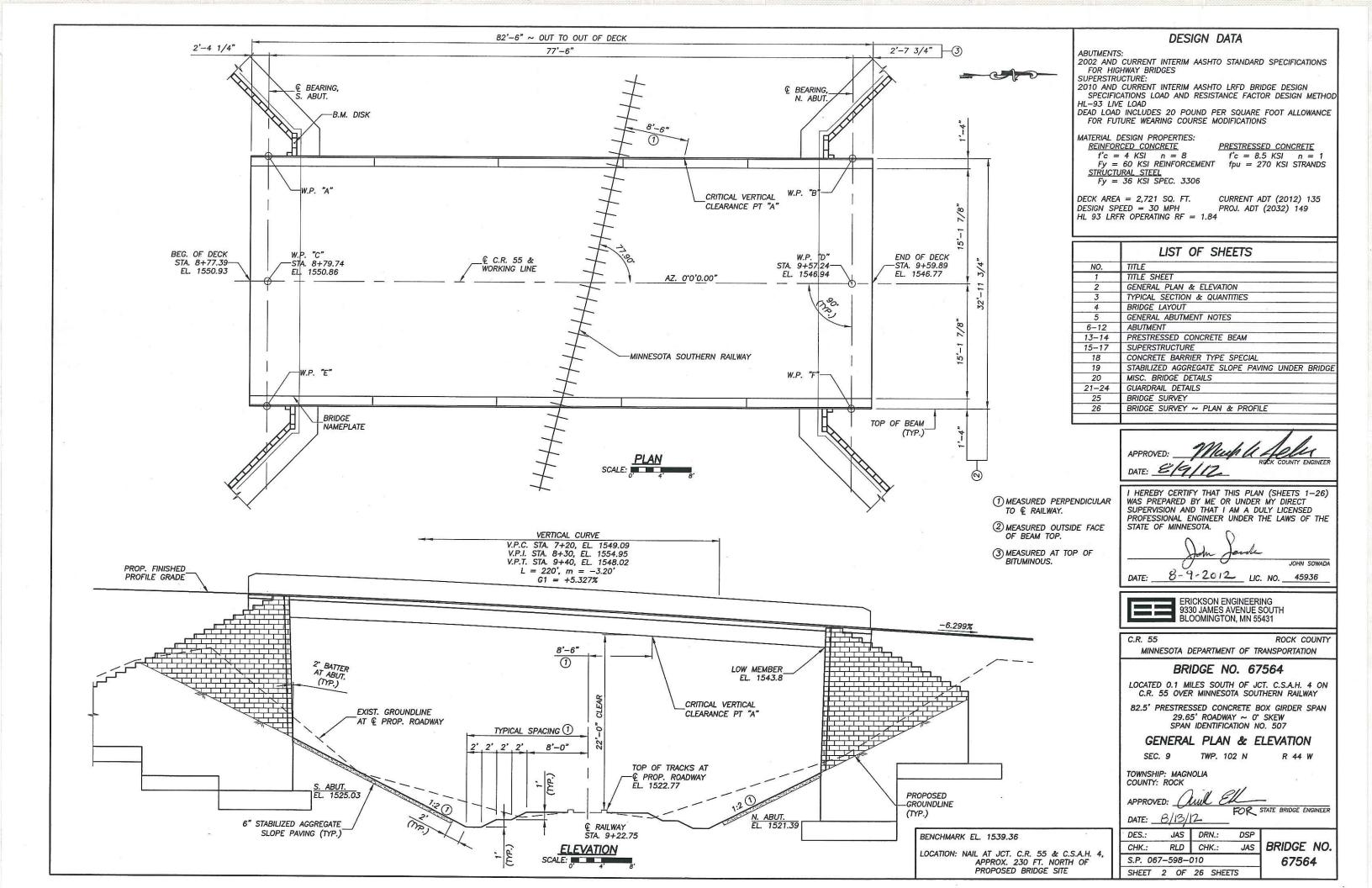
LICENSE NUMBER ___45936

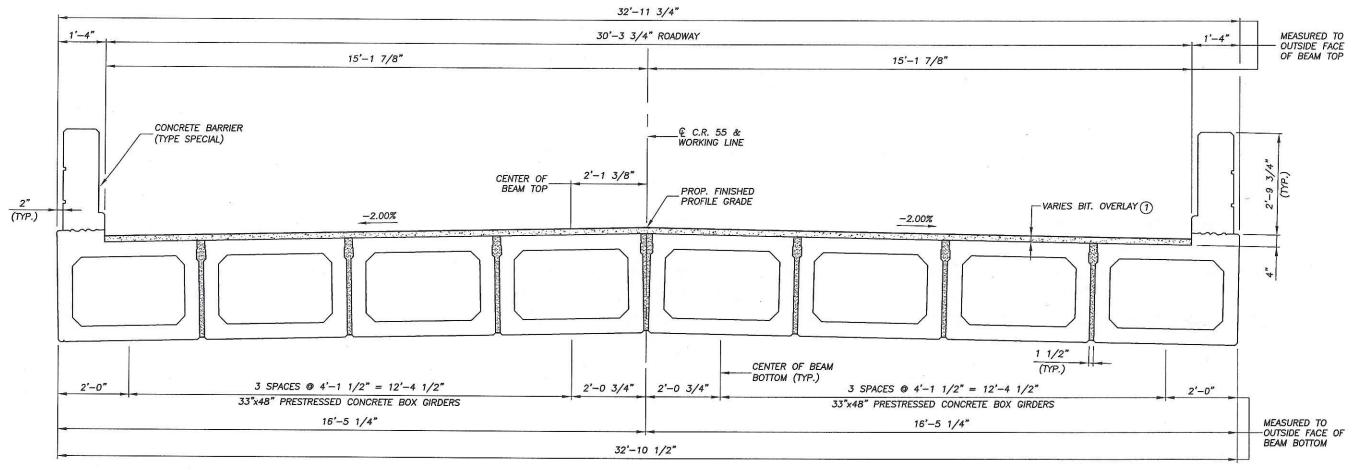
APPROVED FOR STATE & FEDERAL-AID FUNDING: STATE-AID

STATE PROJECT NO. 067-598-010

BRIDGE NO. 67564 SHEET NO. 1 OF 26 SHEETS

ERICKSON ENGINEERING WWW.ERICKSON-ENG.COM 1-800-545-8020





TRANSVERSE	SECTION	THRU	DECK
SCALE	0' 1'	2,	

LATE NO.	DESCRIPTION
8000 1	STANDARD BARRICADES
8318 C	GUARDRAIL ANCHORAGE PLATE FOR BRIDGES
8338 C	W-BEAM GUARDRAIL & END ANCHORAGES

THE ABOVE STANDARD PLATES, AS APPROVED BY THE F.H.W.A., SHALL APPLY ON THIS PROJECT.

	S	CCHEDULE OF QUANTITIES FOR THE ENTIRE BR	IDGE	
KEYNOTE	ITEM NO.	ITEM DESCRIPTION	UNIT	QUANTITY
	2021.501	MOBILIZATION	LUMP SUM	1
2	2105.522	SELECT GRANULAR BORROW MOD 10% (CV)	CU. YD.	3480
	2105.604	GEOSYNTHETIC REINFORCEMENT TYPE 1	SQ. YD.	15430
	2105.604	GEOSYNTHETIC REINFORCEMENT TYPE 2	SQ. YD.	2000
3	2211.503	AGGREGATE BASE (CV) CLASS 5 MODIFIED	CU. YD.	415
4	2360.503	TYPE SP 12.5 WEARING COURSE MIXTURE (2,B) 4" THICK	SQ. YD.	952
	2401.513	TYPE SPECIAL BARRIER CONCRETE (3Y46A)	LIN. FT.	165 (P)
	2401.541	REINFORCEMENT BARS (EPOXY COATED)	POUND	2890 (P)
	2401.601	SLOPE PREPARATION	LUMP SUM	1
	2401.601	STRUCTURE EXCAVATION	LUMP SUM	1
	2405.603	PRESTRESSED CONCRETE BOX BEAMS 33x48	LIN. FT.	661 (P)
1	2411.604	CONCRETE MASONRY WALL	SQ. FT.	4251
	2514.503	AGGREGATE SLOPE PAVING	SQ. YD.	160
5	2554.501	TRAFFIC BARRIER DESIGN SPECIAL	LIN. FT.	100
6	2554.501	TRAFFIC BARRIER DESIGN B8338	LIN. FT.	100
7	2554.523	END TREATMENT — TANGENT TERMINAL	EACH	4

SCHEDULE OF QUANTITIES KEYNOTES:

- CONCRETE MASONRY UNIT (CMU) BLOCKS
 REINFORCED BACKFILL
 REINFORCED SOIL FOUNDATION (RSF) & INTEGRATED
 APPROACH ZONE
- 4" AVERAGE, 2" MIN., 5 3/4" MAX. TYPICAL EACH CORNER OF BRIDGE. SOUTH CORNERS OF BRIDGE ONLY. 50' AT SOUTH CORNERS OF BRIDGE
- 25' AT NORTH CORNERS OF BRIDGE
 - **CONSTRUCTION NOTES**

THE 2005 EDITION OF THE MINNESOTA DEPARTMENT OF TRANSPORTATION "STANDARD SPECIFICATIONS FOR CONSTRUCTION" SHALL GOVERN.

THE FIRST TWO DIGITS OF EACH BAR MARK INDICATE THE BAR SIZE IN MILLIMETERS. BARS MARKED WITH THE SUFFIX "E" SHALL BE EPOXY COATED IN ACCORDANCE WITH SPEC. 3301.

THE SUBSURFACE UTILITY INFORMATION IN THIS PLAN IS UTILITY QUALITY LEVEL D. THIS UTILITY QUALITY LEVEL WAS DETERMINED ACCORDING TO THE GUIDELINES OF CI/ASCE 38-02, ENTITLED "STANDARD GUIDELINES FOR THE COLLECTION AND DEPICTION OF EXISTING SUBSURFACE UTILITY DATA."

1 VARIES UNIFORMLY BETWEEN 2" MIN. BEGINNING & END OF DECK TO 5 3/4" MAX. @ MIDSPAN (ASSUMES 1" RESIDUAL CAMBER)

	D.J. Same
CERTIFIED BY: PROFESSION	L ENGINEER JOHN SOWADA
LIC. NO. 45936	0 8-9-2012

DES.: JAS CHK.: RLD DRN.: DSP CHK .: JAS

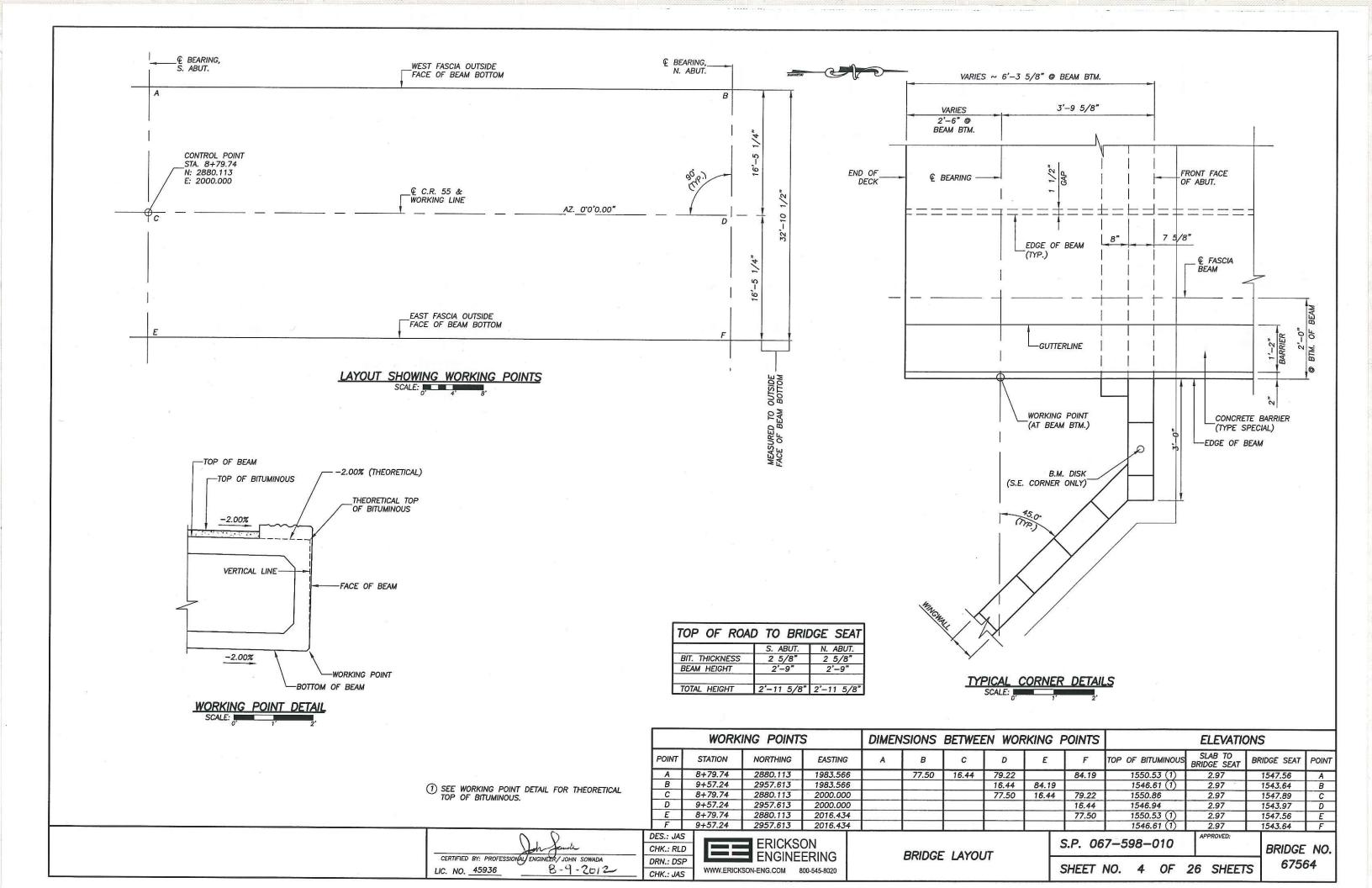


TYPICAL SECTION & QUANTITIES

S.P. 067-598-010

BRIDGE NO. 67564

SHEET NO. 3 OF 26 SHEETS



DESIGN

DESIGN LOADS AND SOIL PROPERTIES

Combined load: Superstructure (qLL + qB) 2 TSF maximum (service load, allowable stress design). Roadway live load surcharge: 260 psf uniform vertical

Road Base unit weight = 140 pcf, thickness = 33-inches

Retained backfill: Unit weight = 130 pcf, friction angle = 30°, cohesion = 0 psf dmax ≥ 0.5-inches Foundation soil: Unit weight = 130 pcf, friction angle = 30°, cohesion = 0 psf Reinforced fill: Unit weight = 110 pcf, friction angle = 38°, cohesion = 0 psf RSF backfill: Unit weight = 110 pcf, friction angle = 38°, cohesion = 0 psf

DESIGN SPECIFICATIONS

- 1. Geosynthetic Reinforced Soil Integrated Bridge System Interim Implementation Guide, FHWA-HRT-11-026, January 2011.
- 2. Design methods follow the ASD design methods presented in Chapter 4 of the reference Manual. No seismic design assumed.
- 3. Design factor of safety against sliding is > 1.5; Factor of safety against bearing failure is ≥ 2.5 .
- 4. Design factor of safety against global failure is > 1.5.
- 5. Performance criteria: tolerable vertical strain = 0.5% of wall height (H): tolerable lateral strain = 1.0% of b and a (bearing width and setback)
- 6. Settlement below the RSF is assumed to be less than 2". Less than a 1/2" differential settlement between abutments is assumed.
- 7. Sliding checks were conducted at the top and bottom of the RSF to meet the minimum factors of safety in the reference manual.
- 8. Road base thickness (h th) assumes a 33-inch structure and 2 5/8-inch pavement thickness.

CONSTRUCTION SPECIFICATIONS

- 1. Site Layout/Survey: Construct the base of the GRS abutment and wingwalls within 1.0 inch of the staked elevations. Construct the external GRS abutment and wingwalls to within ±0.5 inches of the surveyed stake dimensions.
- 2. Excavation: Comply with Occupational Safety and Health Administration (OSHA) for all excavations.
- 3. Compaction: Compact backfill to a minimum of 95 percent of the maximum dry density according to AASHTO-T-99 and ± 2 percent optimum moisture content In the bearing reinforcement zone, compact to 100 percent of the maximum dry density according to AASHTO-T-99. Only hand-operated compaction equipment is allowed within 3-feet of the wall face. Reinforcement extends directly beneath each layer of CMU blocks, covering > 85% of the full width of the block to the front face of the wall.
- 4. Geosynthetic Reinforcement Placement: Pull the geosynthetic taught to remove any wrinkles and lay flat prior to placing and compacting the backfill material. Splices should be staggered at least 24-inches apart and splices are not allowed in the bearing reinforcement zone. No equipment is allowed directly on the geosynthetic. Place a minimum 6-inch layer of granular fill prior to operating only rubber-tired equipment over the geosynthetic at speeds less than 5 miles per hour with no sudden braking or sharp turning.
- 5. RSF Construction: The RSF should be encapsulated in geotextile reinforcement on all sides with minimum overlaps of 3.0 feet to prevent water infiltration. Wrapped corners need to be tight without exposed soil. Compact backfill material in lifts less than 6-inches in compacted height. Grade and level the top of the RSF prior to final encapsulation, as this will serve as the leveling pad for the CMU blocks 14. of the GRS abutment.
- 6. GRS Wall Face Alignment: Check for level alignment of the CMU block row at least every other layer of the GRS abutment. Correct any alignment deviations greater than 0.25 inches.
- 7. Beam Seat Placement: Generally, the thickness of the beam seat is approximately 8 to 12 inches and consists of a minimum of two 4-inch lifts of wrapped-face GRS. Place precut 4-inch thick foam board on the top of the bearing bed reinforcement butt against the back face of the CMU block. Set half-height or full height (depending on wall height and required clear space) solid CMU blocks on top of the foam board. Wrap two approximately 4-inch lifts across the beam seat. Before folding the final wrap, it may be necessary to grade the surface aggregate of the beam seat slightly high, to about 0.5 inches, to aid in seating the superstructure and to maximize contact with the bearing area.

- 8. Superstructure Placement: The crane used for the placement of the superstructure can be positioned on the GRS abutment provided the outrigger pads are sized for less than 4,000 psf near the face of the abutment wall. Greater loads could be supported with increasing distance from the abutment face if checked by the Engineer of Record. An additional layout of geosynthetic reinforcement can be placed between the beam seat and the concrete or steel beams to provide additional protection of the beam seat. Set beams to grade without dragging across the beam seat surface.
- 9. Integrated Approach Placement: Following the placement of the superstructure, geotextile reinforcement layers are placed along the back of the superstructure, built in maximum lift heights of 6-inches (maximum vertical spacing of reinforcement ≤ 6-inches). The top of the final wrap should be approximately 2-inches below the top of the superstructure to allow at least 2-inches of aggregate base cover over the geosynthetic to protect it from hot mix asphalt.
- 10. 1/4" BATTER PER 7 5/8" IS SHOWN, CONTRACTOR SHALL REVISE PLAN IF A DIFFERENT BATTER IS DESIRED, AND SHALL BE APPROVED BY THE ENGINEER.

TOP OF BRIDGE SEAT WALL ELEVATIONS AND LOCATIONS SHALL NOT BE CHANGED. SETBACK BETWEEN BACK FACE OF TOP OF BRIDGE SEAT BLOCK AND FACE OF 5"-0" BEARING WIDTH SHALL BE 8".

- 11, PROTECT CMU BLOCK DURING PLACEMENT OF STABILIZED AGGREGATE SLOPE PAVING.
- 12. SEE WALL SECTIONS AND 'GRS WALL INFORMATION' TABLE FOR REQUIRED LENGTHS OF
- 13. PROVIDE CORNER BLOCKS AND/OR DETAILS COMPATIBLE WITH THE SELECTED CMU BLOCK SYSTEM.
- THE MINNESOTA DEPARTMENT OF TRANSPORTATION (MnDOT) IS INSTALLING SPECIALTY GEOTECHNICAL BRIDGE INSTRUMENTATION AND MONITORING EQUIPMENT AT THIS SITE AS PART OF A MONITORING PROGRAM. MULTIPLE SENSORS ARE TO BE INSTALLED DURING THE PROGRESS OF THE WORK AND BE ATTACHED TO, OR LOCATED AND PLACED WITHIN THE ABUTMENT EMBANKMENTS. THE SENSORS ARE TO BE FURNISHED BY MNDOT AND INSTALLED BY MNDOT (OR BY A GEOTECHNICAL CONSULTANT FOR MNDOT UNDER A SEPARATE CONTRACT). REFER TO THE CONTRACT SPECIAL PROVISIONS FOR ADDITIONAL DETAILS.
- 15. THE FOLLOWING WEBSITE IS AVAILABLE FOR ADDITIONAL REFERENCE INFORMATION RELATED TO CONSTRUCTION OF GEOSYNTHETIC REINFORCED SOIL WALLS: www.fhwa.dot.gov/everydaycounts/technology/grs_ibs

REINFORCING STEEL

Provide reinforcing steel in accordance with SPEC. 3301.

CMU BLOCK

In colder climates, freeze-thaw test (ASTM C1262-10) should be conducted to assess the durability of the CMU and ensure it follows the standard specification (ASTM C1372). Additives can be used to reduce efflorescence at the face of the blocks if they are at locations subject to de-icing chemicals.

Compresive strength = 4,000 psi minimum

Water absorption limit = 5 %

H block = $75'_8$ " L block = $15'_8$ " block = $75'_8$ " Note: In many construction applications CMU blocks are placed with a $3'_8$ " mortar joint to create an in place nominal dimension of 8" x 8" x 16".

HOLLOW CORE, SOLID CORE, CONCRETE FILLED, AND CORNER CMU'S SHALL ALL MEET THE ABOVE SPECIFICATIONS.

REINFORCED BACKFILL GRADATION

SEE SPECIAL PROVISIONS FOR INFORMATION.

GEOSYNTHETIC REINFORCEMENT TENSILE PROPERTIES

TYPE 1 - USE FOR BEARING BED ZONE, GRS ZONE, AND WINGWALLS Required ultimate tensile strength = 5,300 lb/ft by (ASTM D 4595 (geotextiles) or ASTM D 6637 (geogrids))

Tensile strength at 2% strain = 1,514 lb/ft

TYPE 2 - USE FOR RSF, BEAM SEAT ZONE, AND INTEGRATED APPROACH ZONE Required ultimate tensile strength = 4,800 lb/ft by (ASTM D 4595 (geotextiles) ONLY) Tensile strength at 2% strain = 900 lb/ft

POLYSTYRENE FOAM BOARD

Provide polystyrene foam board in accordance with SPEC 3760 and conforming to AASHTO M230, type VI.

CERTIFIED BY: PROFESSIONAL ENGINEER JOHN SOWADA 8-9-2012 LIC. NO. 45936

DES.: JAS CHK .: RLD DRN.: DSP CHK .: JAS

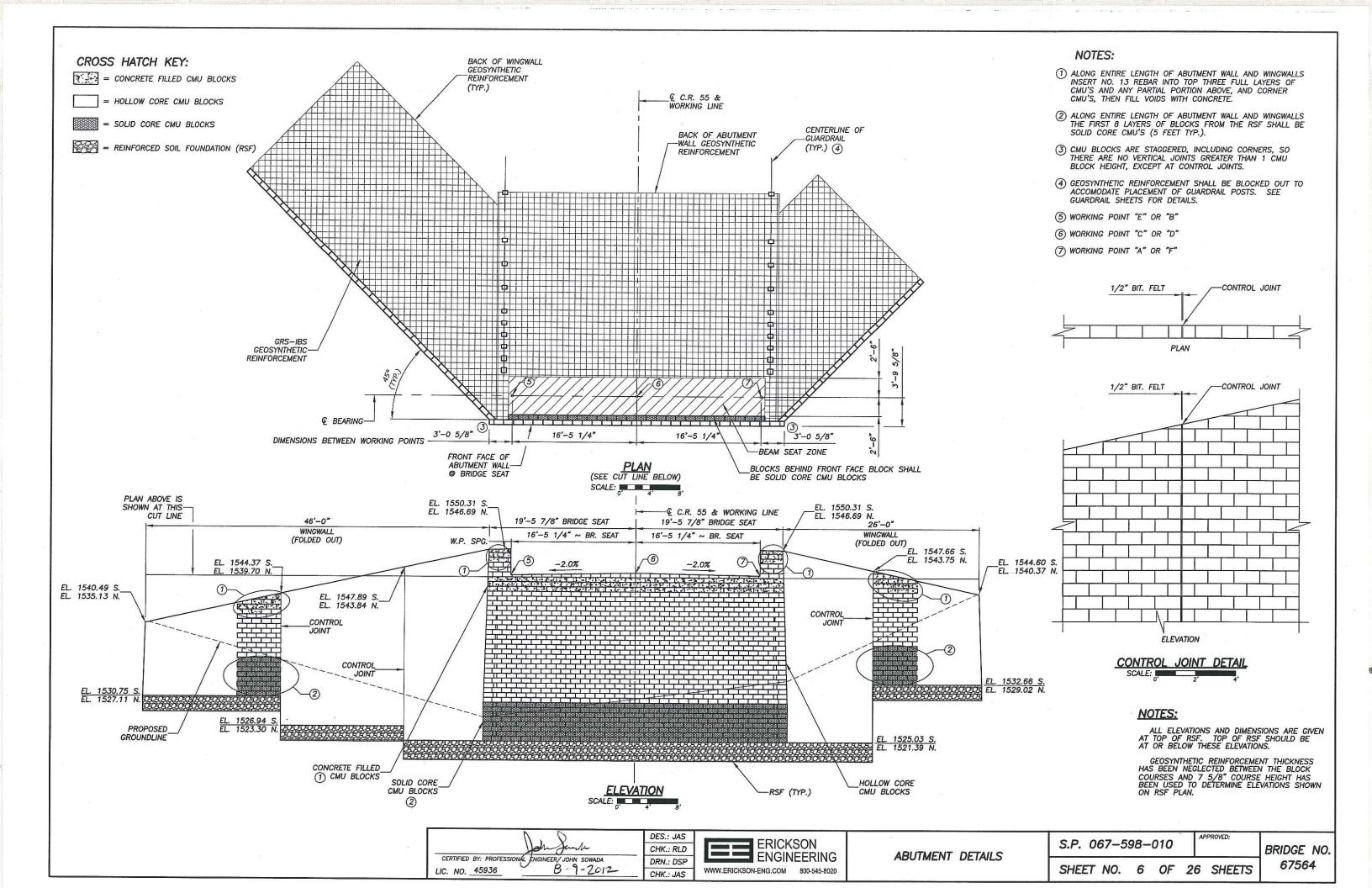


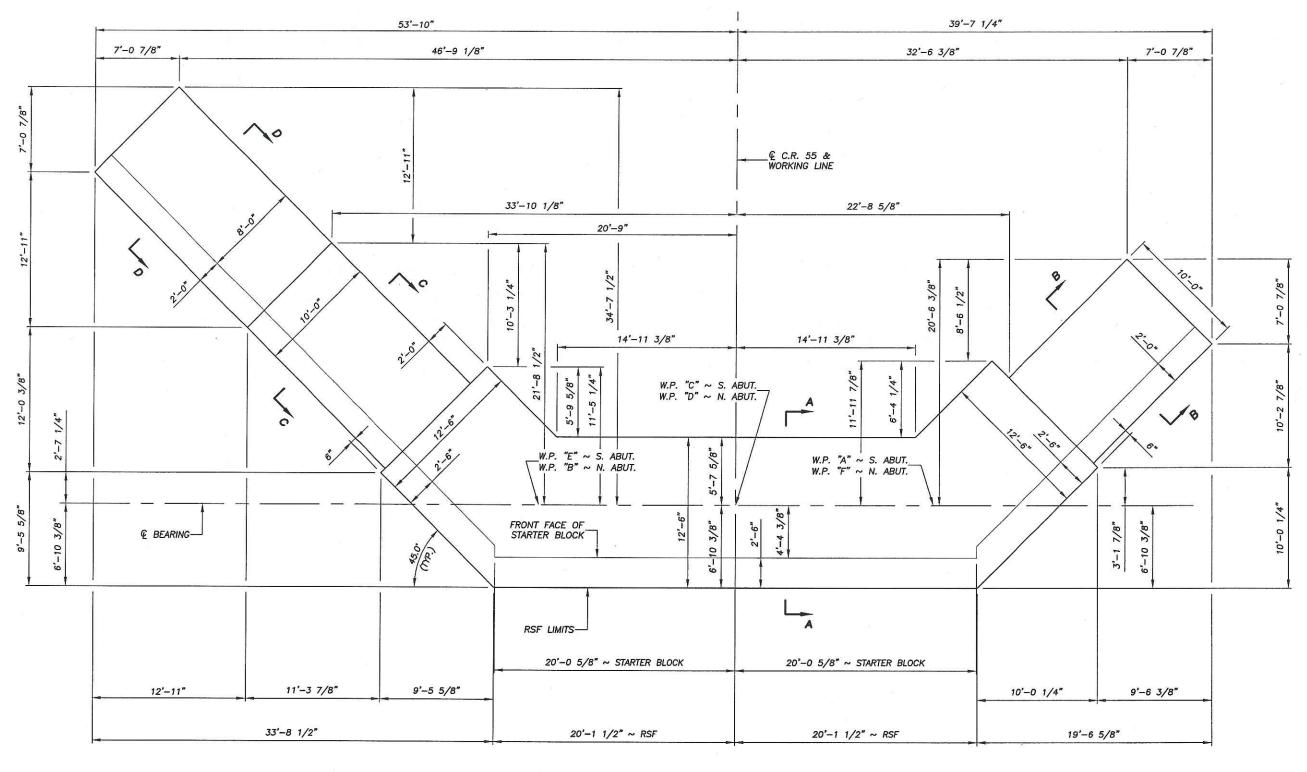
S.P. 067-598-010

APPROVED:

BRIDGE NO. 67564

GENERAL ABUTMENT NOTES SHEET NO. 5 OF 26 SHEETS





RSF PLAN
SCALE: 7. 4. 8.

CERTIFIED BY: PROFESSIONAL ENGINEER JOHN SOWADA

LIC. NO. 45936

B-9-2012

DES.: JAS
CHK.: RLD
DRN.: DSP
CHK.: JAS



S.P. 067-598-010

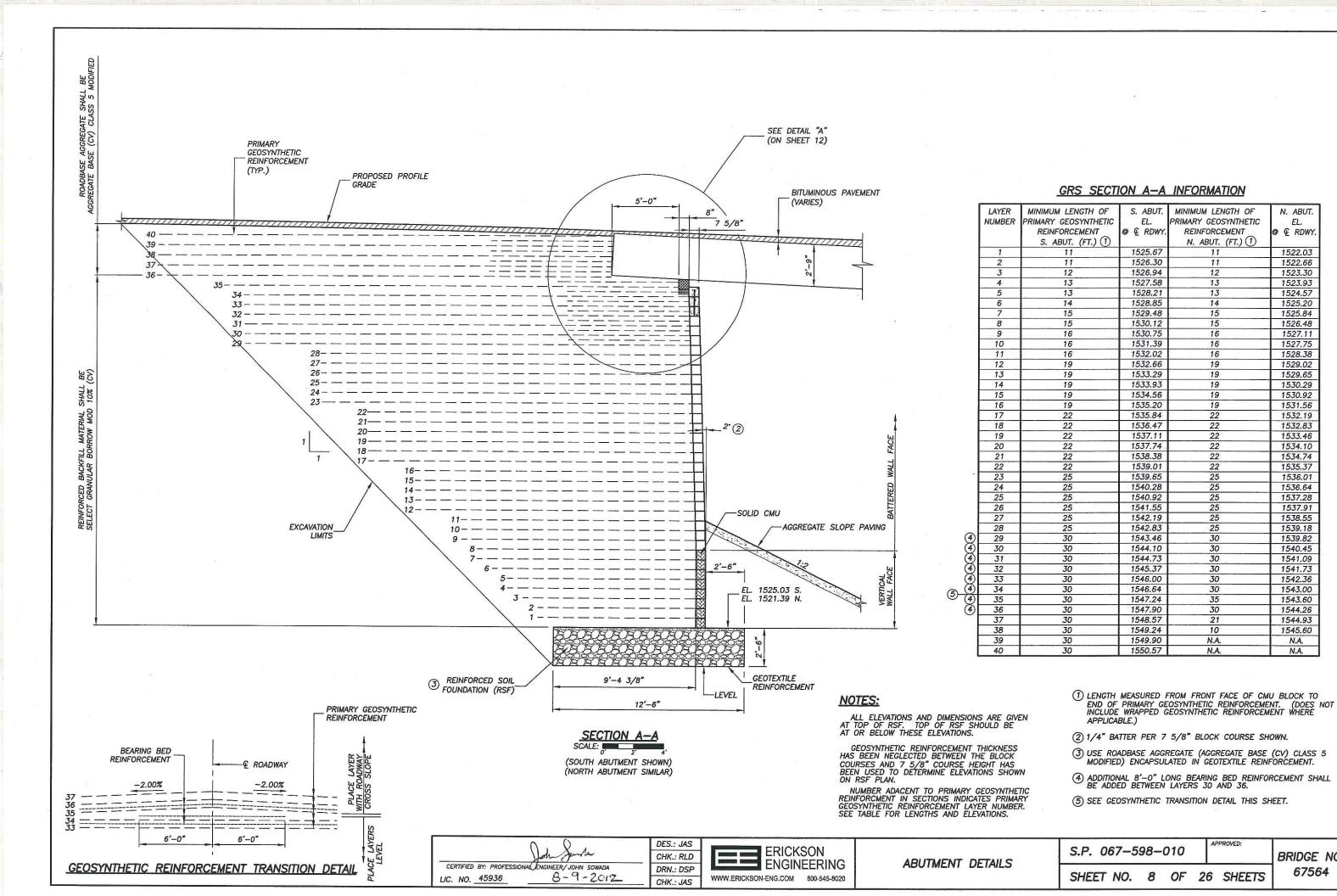
ABUTMENT DETAILS

AFFROVED.

SHEETS 67564

BRIDGE NO.

SHEET NO. 7 OF 26 SHEETS



N. ABUT.

EL.

RDWY.

1522.03

1522.66

1523.30

1523.93

1524.57

1525.20

1525.84

1526.48

1527.11

1527.75

1528.38

1529.02

1529.65

1530.29

1530.92

1531.56

1532.19

1532.83

1533.46

1534.10

1534.74

1535.37

1536.01

1536.64

1537.28

1537.91

1538.55

1539.18

1539.82

1540.45

1541.09

1541.73

1542.36

1543.00

1543.60

1544.26

1544.93

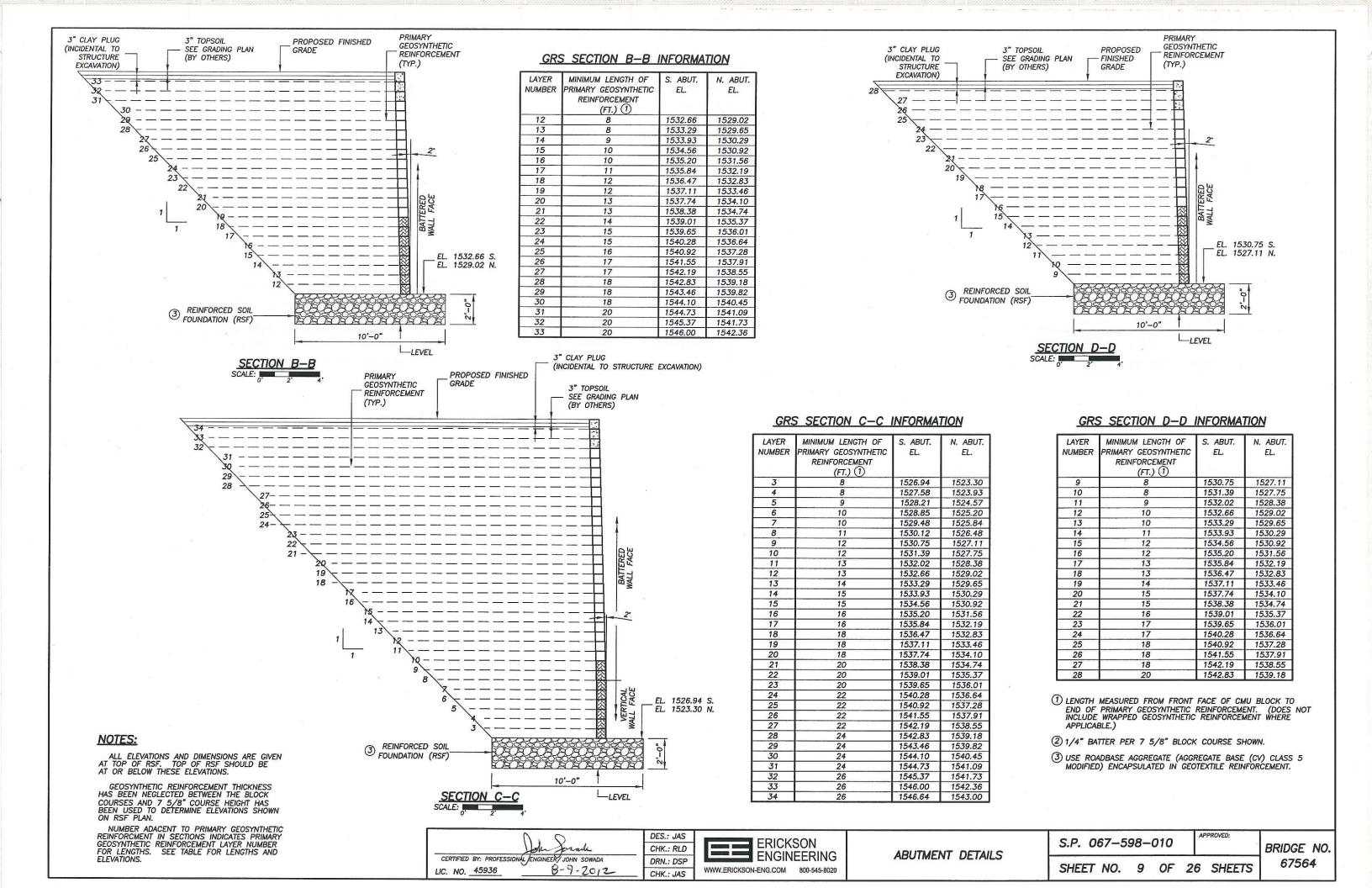
1545.60

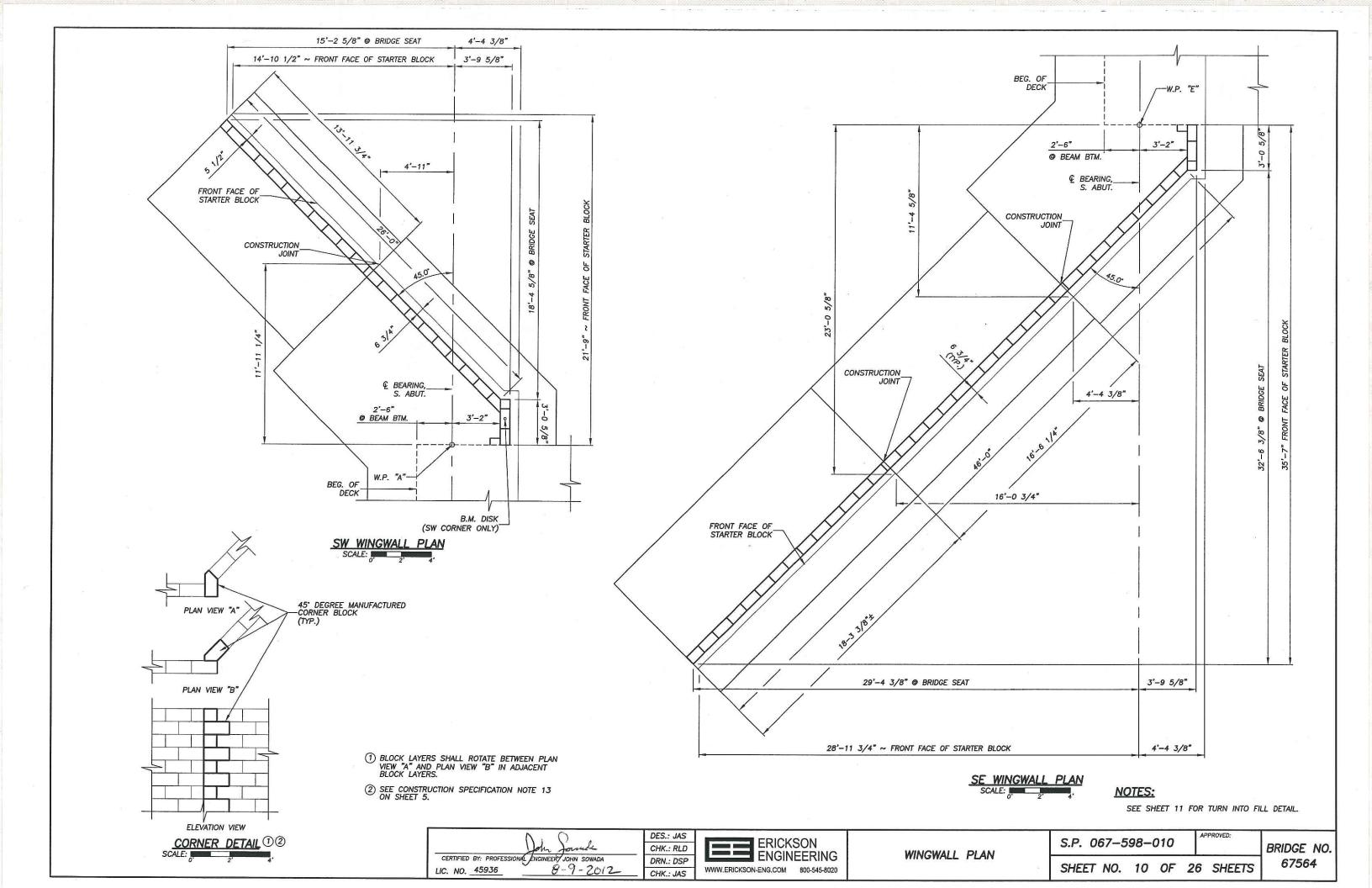
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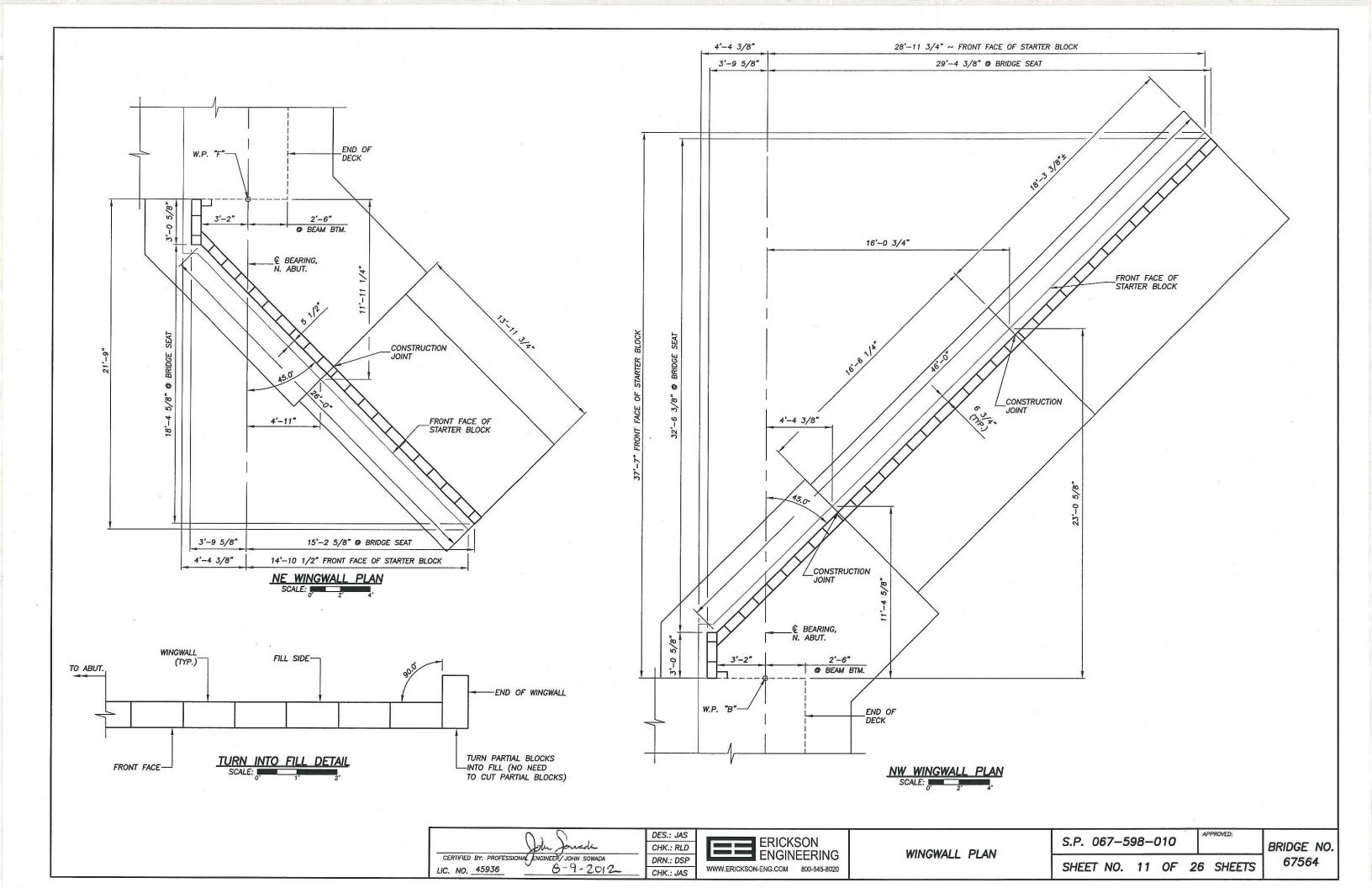
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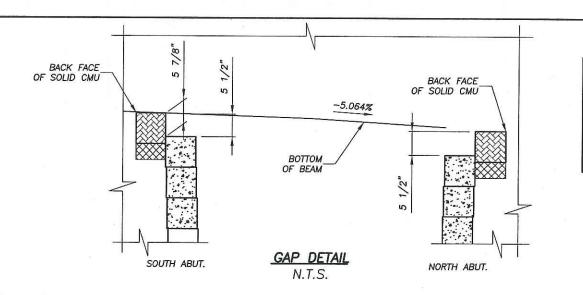
BRIDGE NO.

67564









	BRII	DGE SEAT ELEVAT	TION TABLE		
ABUT.	LOCATION	CORRESPONDING	€ BEARING	SOLID CMU	END OF BEAM
LOCATION	ALONG	WORKING PT.	ELEVATION	ELEVATION	ELEVATION
SOUTH	W. FASCIA OUTSIDE	Α	1547.56	1547.43	1547.69
NORTH	FACE OF BEAM BTM.	В	1543.64	1543.77	1543.51
SOUTH	BEAM BOTTOM @	С	1547.89	1547.76	1548.02
NORTH	€ ROADWAY	D	1543.97	1544.10	1543.84
SOUTH	EAST FASCIA OUTSIDE	Ε	1547.56	1547.43	1547.69
NORTH	FACE OF BEAM BTM.	F	1543.64	1543.77	1543.51

		BILL OF REINFO	RCEMENT	~ 2 ABUTMENTS
BAR	NO.	LENGTH	SHAPE	LOCATION
1301E	348	1'-8"	STRT.	CAP ~ VERTICAL

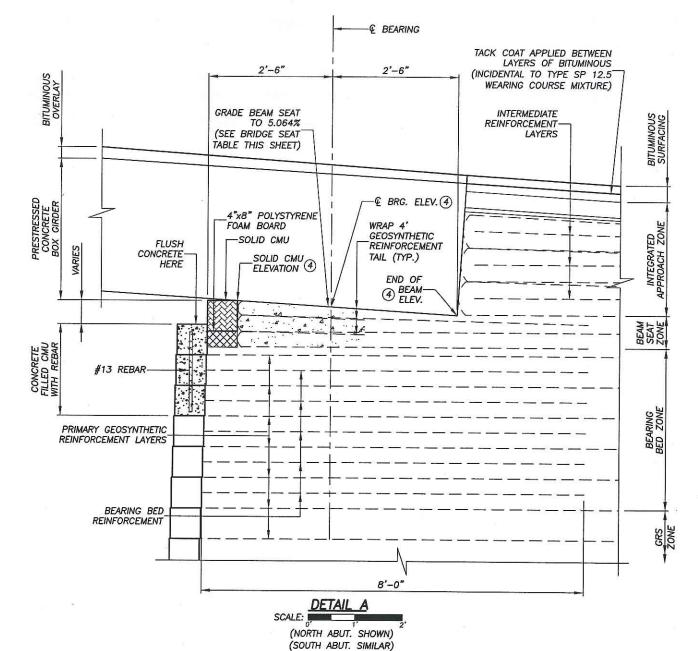
SUMMARY OF QUANTITIES ~ 2 ABUTMENTS	
REINFORCEMENT BARS (EPOXY COATED) 390	POUND
STRUCTURE EXCAVATION 1	LUMP SUM
CONCRETE MASONRY WALL 4251	SQ. FT.
AGGREGATE BASE (CV) CLASS 5 MODIFIED 415	CU. YD.
SELECT GRANULAR BORROW MODIFIED 10% (CV) 3480	CU. YD.
GEOSYNTHETIC REINFORCEMENT TYPE 1 15430	SQ. YD.
GEOSYNTHETIC REINFORCEMENT TYPE 2 2000	SQ. YD.

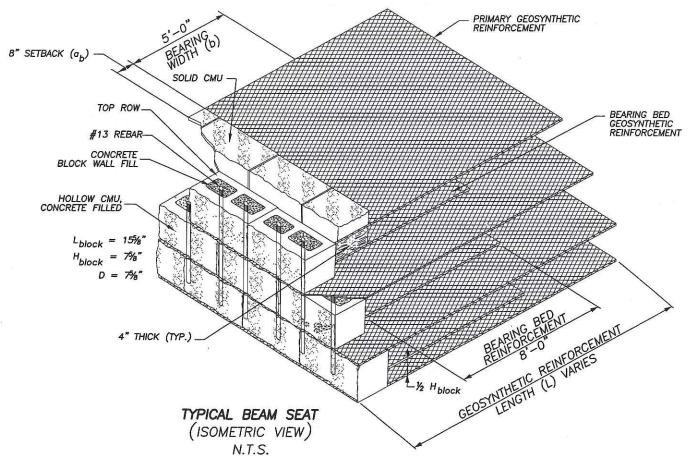
(2) BENCHMARK DISK

1 EACH

		LIST	OF PREFORM	MED JOINT FILLERS
	TYPE	LIN. FT.	SIZE	LOCATION
3	POLYSTYRENE	68	4"x8"	ABUTMENT — FRONT OF BEARING BEL

- 1 SEE SPECIAL PROVISIONS.
- (2) COUNTY WILL FURNISH DISK. BEND PRONGS OUTWARD TO ANCHOR DISK IN CONCRETE. BOTTOM OF DISK TOP TO BE PLACED FLUSH WITH CONCRETE. PAYMENT FOR PLACING SHALL BE CONSIDERED INCIDENTAL TO CONCRETE PAY ITEMS.
- 3 INCIDENTAL TO CONCRETE MASONRY WALL SEE SPECIAL PROVISIONS.
- 4) SEE BRIDGE SEAT ELEVATION TABLE THIS SHEET.
- (5) QUANTITY INCLUDES HOLLOW CORE CMU, SOLID CORE CMU, CONCRETE FILLED CMU, CONCRETE CORNER CMU'S, CONSTRUCTION JOINT MATERIAL, AND POLYSTYRENE FOAM BOARD.





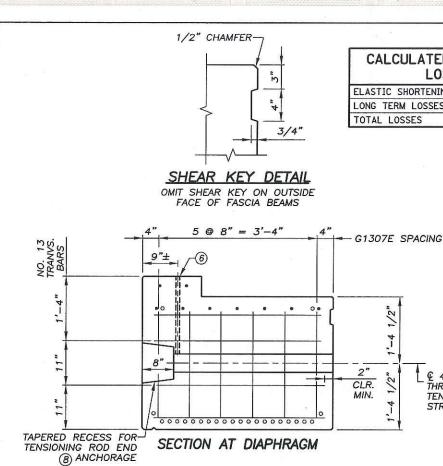
CERTIFIED BY: PROFESSIONAL ENGINEER JOHN SOWADA 8-9-2012 LIC. NO. 45936

DES.: JAS ERICKSON CHK.: RLD **ENGINEERING** DRN.: DSP WWW.ERICKSON-ENG.COM 800-545-8020 CHK.: JAS

ABUTMENT DETAILS

S.P. 067-598-010

BRIDGE NO. 67564 SHEET NO. 12 OF 26 SHEETS



-G1608E

-G1604E

(TYP.)

4

3" CHFR.

(TYP.)

o o d b o o o o o o o o o o d b

21 @ 2'

= 3'-6'

SECTION AT VOID

6 EQUAL SPACES

4'-0"

END VIEW

-G1604E

-G1608E

4

2 NO. 13 BARS

7 NO. 13 BARS

TOP LONGIT. REINF.

W/ G1608E

(TYP.)

(TYP.)

G1301E

OUTSIDE

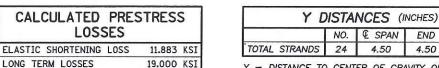
1/2" V-DRIP

GROOVE (5)

G1301E

FACE OF

NO. 13 TRANVS. SPACING



30.883 KSI

€ 4 1/2"ø HOLE

THRU BEAM FOR THRU DLAM.
TENSIONING

TOTAL LOSSES

CLR.

MIN.

PRESTRESSING

STRAND SPACING (1) TYP. EACH SIDE

PRESTRESSING

STRAND (1)

G1605E &

G1306E

SPACING

SEE SHEAR

KEY DETAIL

1 3/4" CLEAR (TOP & SIDES)

TYP.

3/4" CHAMFER

G1602E

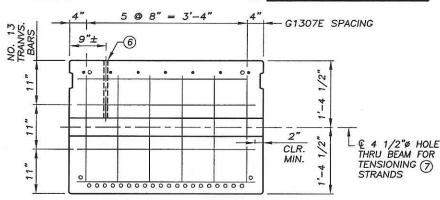
(TYP.)

Y = DISTANCE TO CENTER OF GRAVITY OF STRANDS FROM BOTTOM OF BEAM. ALL STRANDS SPACED 2" CENTER TO CENTER. HORIZONTALLY AND VERTICALLY, EXCEPT AS

DICENTER OF GRAVITY AT END OF BEAM IS CALCULATED NEGLECTING THE DEBONDED STRANDS

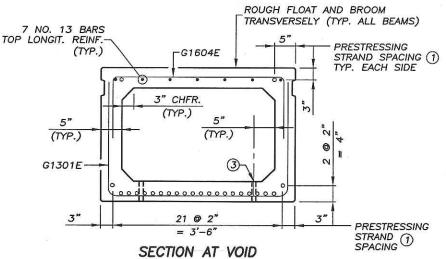
	CONCRETE TH - P.S.I.
9 f'ci	10 f'c
7,000	8,500

PREST	RESSING
STRAND	DIAMETER
1/2"	
0.60"	



SECTION AT DIAPHRAGM

(H.D.P.E. PIPE AS SHOWN AT FIRST BEAM EAST OF € ROADWAY ONLY)



6 EQUAL SPACES G1605E & G1306E 2 -G1604E SPACING SEE SHEAR KEY DETAIL (TYP.) 1 3/4" CLEAR (TOP & SIDES) G1301E TYP. G1602E 4'-0" 3/4" CHAMFER (TYP.) END VIEW CUT STRANDS FLUSH WITH CONCRETE. PAINT

ENDS WITH AN APPROVED GRAY EPOXY.

INTERIOR BEAMS (B2)

GENERAL NOTES

TOPS OF BEAMS SHALL BE ROUGH FLOATED AND BROOMED TRANSVERSELY FOR BOND.

PROVIDE HANDLING HOOKS OR DEVICES AS REQUIRED BY CONTRACTOR.

EACH BEAM SHALL BE MARKED, SHOWING BRIDGE NUMBER, CASTING DATE, AND INDIVIDUAL IDENTIFICATION LETTERS AND NUMBERS. MARKINGS SHALL BE MADE ON THE END OF THE BEAM, SO LOCATED THAT THEY WILL BE EXPOSED AFTER THE DECK HAS BEEN POURED. ALL MARKINGS SHALL BE STENCILLED AND BE CLEARLY LEGIBLE. FOR LOCATION OF BEAMS, SEE FRAMING PLAN.

ALL MATERIAL AND WORK SHOWN OR NOTED ON THIS SHEET SHALL BE INCLUDED IN UNIT PRICE BID FOR "PRESTRESSED CONCRETE BOX BEAMS 33x48". SEE Mn/DOT SPEC. 2405.

SEE FRAMING PLAN FOR BEAM END MARKED "X"

APPROXIMATE WEIGHT OF BEAM IS 36.6 TONS (FASCIA BEAM).

GROUT BETWEEN BEAMS SHALL BE RODDED DURING INSTALLATION TO INSURE THAT THE VOIDS ARE COMPLETELY FILLED.

POST—TENSIONING OF THE TRANSVERSE STRANDS SHALL NOT BEGIN UNTIL THE GROUT BETWEEEN THE PRECAST BEAMS HAS BEEN ALLOWED TO CURE FOR 48 HOURS.

POST-TENSIONING DUCTS SHALL BE PRESSURE GROUTED AFTER THE TRANSVERSE STRANDS ARE INSTALLED AND TENSIONED (SEE SPECIAL PROVISIONS).

BITUMINOUS PAVEMENT SHALL NOT BE PLACED UNTIL AFTER THE POST-TENSIONING HAS BEEN COMPLETED.

THE CEMENT AND FINE AGGREGATE FOR THE GROUT BETWEEN THE POST-TENSIONED BEAMS SHALL BE PROPORTIONED BY WEIGHT AS INDICATED IN THE SPECIAL PROVISIONS.

ABUTMENT BACKWALLS AND BITUMINOUS OVERLAY SHALL NOT BE POURED UNTIL AFTER THE POST-TENSIONING HAS BEEN COMPLETED.

TRANSITION BETWEEN CHANGING SLOPES OF POST-TENSIONING DUCTS SHALL BE PROVIDED BY EITHER A CIRCULAR OR PARABOLIC CURVE WITH A MINIMUM LENGTH OF 3'-0".

POST-TENSIONING DUCTS SHALL BE PRESSURE GROUTED FROM ONE GROUT PIPE UNTIL ALL ENTRAPPED AIR IS EXPELLED AND GROUT BEGINS TO FLOW FROM THE OPEN GROUT PIPE. THE OPEN GROUT PIPE SHALL BE CLOSED AND A PRESSURE OF 50 PSI MAINTAINED FOR 15 SECONDS. THE GROUT COMPOSITION SHALL BE IN ACCORDANCE WITH THE CONTRACT SPECIAL PROVISIONS.

- ① PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION STRAND, CONFORMING TO ASTM A416, GRADE 270. STRAND DIAMETER = 0.60".
- (2) G1605E SPACING IN EACH BEAM SHALL ALSO BE USED FOR NO. 13 BARS TOP LONGITUDINAL SPACING. 2'-0" MIN. LAP BETWEEN G1605E & ALL TOP LONGITUDINAL REINFORCEMENT.
- 3 1" H.D.P.E. DRAIN PIPE AT EACH CORNER OF VOID (TYP.)
- (4) FACE SHALL BE VERTICAL TO MATCH RAIL FACE.
- (5) CONTINUOUS 1/2" V-DRIP GROOVE OR EQUIVALENT REQUIRED ON EXTERIOR SIDE OF FASCIA BEÁM. TERMINATE 2'-0" FROM SUPPORTS.
- (6) 1"Ø H.D.P.E. PIPE FOR GROUT INJECTION LOCATED AT FASCIA BEAMS AND FIRST BEAM EAST OF \P ROADWAY.
- (7) FILL 4 1/2" HOLE AROUND TENSIONING ROD WITH GROUT AFTER TENSIONING. SEE SPECIAL PROVISIONS.
- (8) FILL TAPERED RECESS AT END OF TENSIONING ROD WITH GROUT AFTER TENSIONING. GROUT SHALL BE FLUSH WITH FACE OF BEAM. SEE SPECIAL PROVISIONS.
- (9) MINIMUM CONCRETE STRENGTH AT TIME OF PRESTRESS TRANSFER.
- (10) MINIMUM CONCRETE STRENGTH WHEN BEAM CAN BE TRANSPORTED AND INSTALLED.
- (1) DEBONDED STRANDS TO BE DEBONDED FOR A LENGTH OF 5'-0" FROM THE END OF THE BEAM.

DEAD LOAD DEFLECTION SHOWN IS FOR WEIGHT OF SLAB, WEARING COURSE, RAILING, SIDEWALK AND MEDIAN WHERE APPLICABLE. ENGINEER WILL TAKE ELEVATIONS AT TOP OF BEAMS - 2" INITIAL TOTAL CAMBER AFTER ERECTION AND WILL ALLOW FOR DEFLECTION 3/4" EST. DEAD LOAD DEFLECTION SHOWN TO ENABLE CONTRACTOR TO BUILD FORMS TO CORRECT GRADE AND SPECIFIED SLAB THICKNESS. 1/4" EST. RESIDUAL CAMBER

€ BRG.

= DENOTES TOP LONGIT. REINF.

= DENOTES STRAIGHT BONDED STRANDS

= DENOTES DEBONDED STRANDS (1)

S.P. 067-598-010

BRIDGE NO. 67564

CUT STRANDS FLUSH WITH CONCRETE. PAINT ENDS WITH AN APPROVED GRAY EPOXY. CERTIFIED BY: PROFESSIONAL ENGINEER JOHN SOWADA FASCIA BEAMS (B1 & B3) LIC. NO. 45936

DES .: JAS CHK .: RLD DRN.: DSP CHK.: JAS

ERICKSON ENGINEERING

€ BRG.

WWW.ERICKSON-ENG.COM

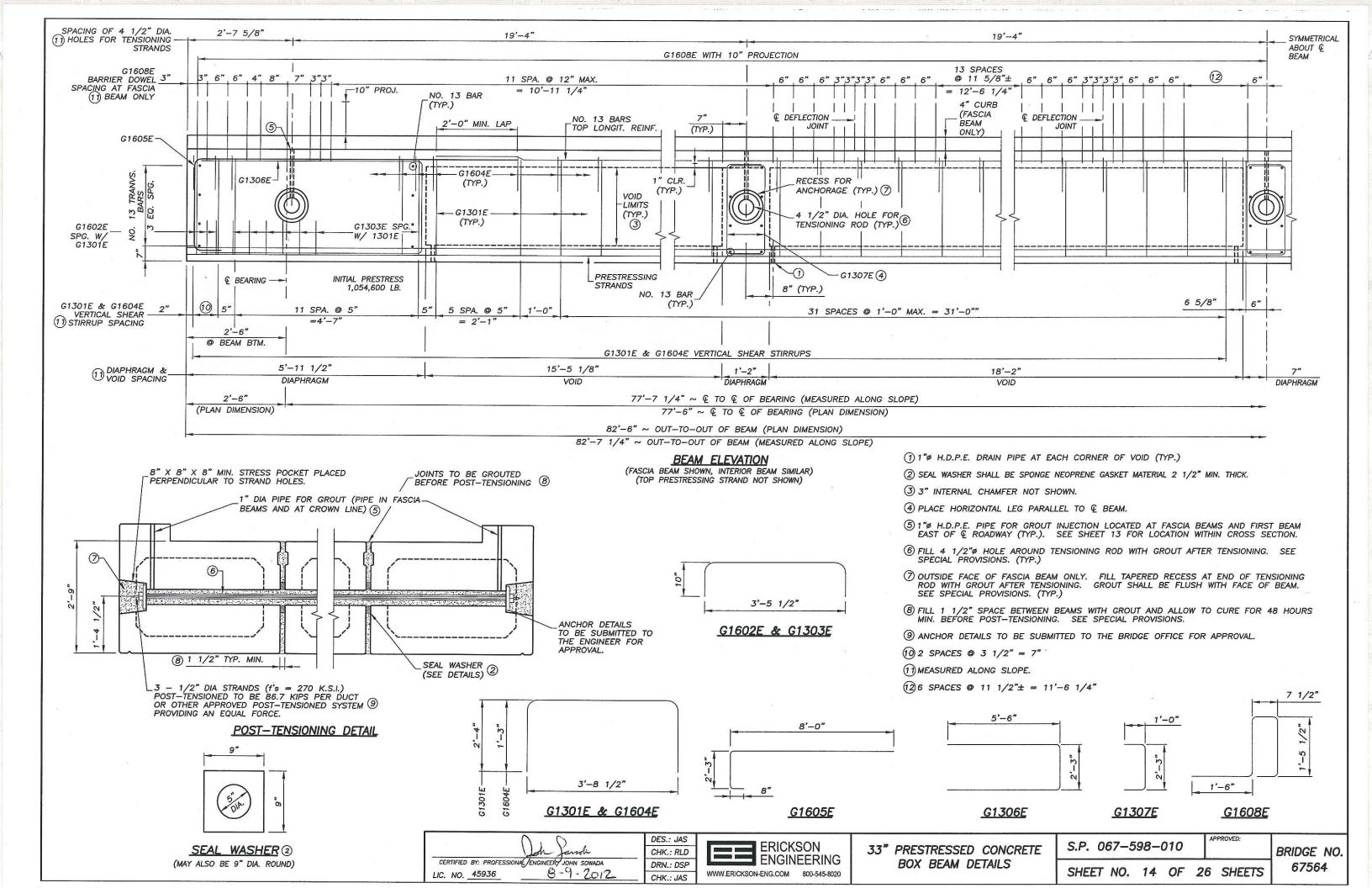
8-9-2012

33" PRESTRESSED CONCRETE BOX BEAM DETAILS

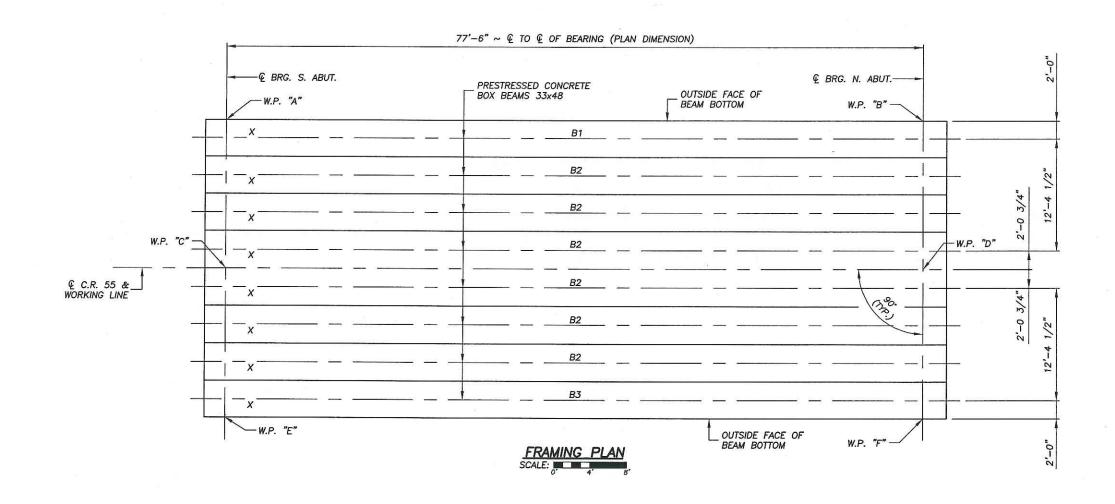
77'-6'

CAMBER DIAGRAM

SHEET NO. 13 OF 26 SHEETS







NOTES

"X" DENOTES END OF BEAM.

CERTIFIED BY: PROFESSIONAL ENGINEER/JOHN SOWADA
LIC. NO. 45936 8-9-2012 LIC. NO. 45936

DES.: JAS CHK.: RLD DRN.: DSP CHK.: JAS

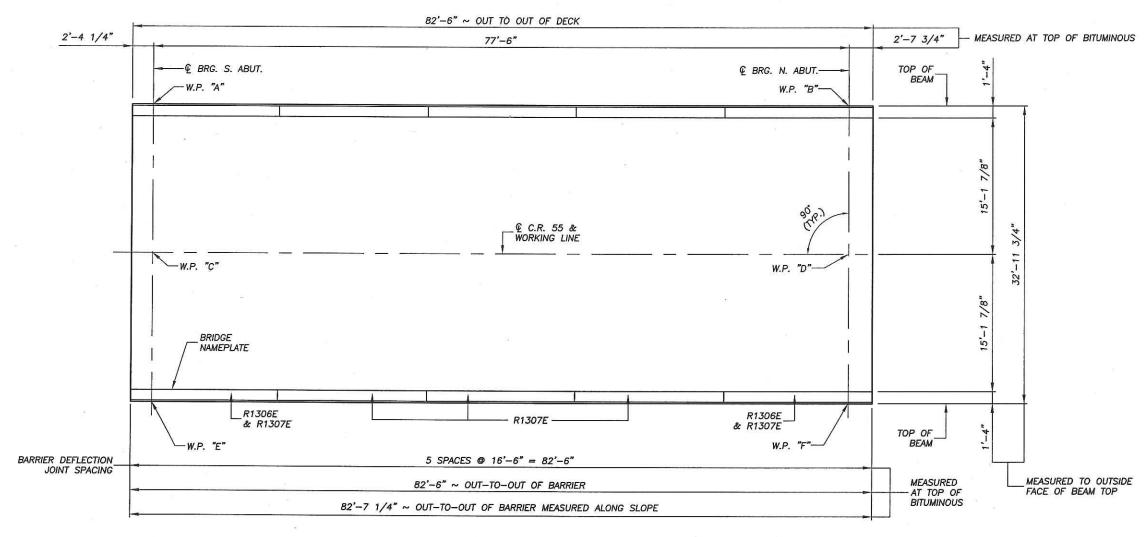


SUPERSTRUCTURE DETAILS

S.P. 067-598-010

BRIDGE NO. 67564 SHEET NO. 15 OF 26 SHEETS





DECK PLAN SCALE:

NOTES

ALL DIMENSIONS ARE PLAN DIMENSIONS UNLESS NOTED OTHERWISE.

CERTIFIED BY: PROFESSIONAL ENGINEER JOHN SOWADA

LIC. NO. 45936 8-9-2012

DES.: JAS
CHK.: RLD
DRN.: DSP
CHK.: JAS

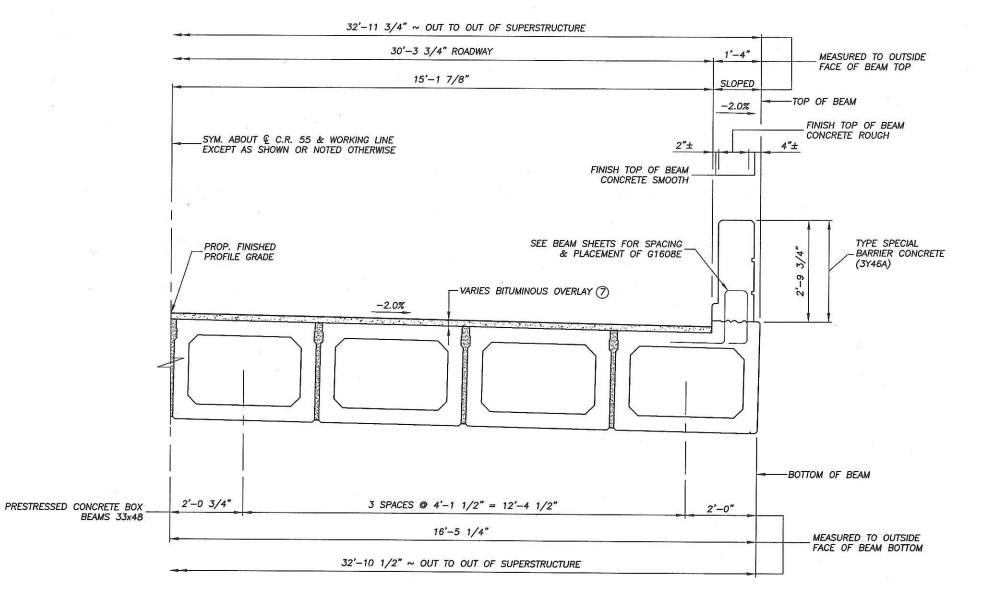


SUPERSTRUCTURE DETAILS

S.P. 067-598-010

BRIDGE NO.

SHEET NO. 16 OF 26 SHEETS



02	LIST OF PREFORMED JOINT FILLERS						
	TYPE LIN. FI		SIZE	LOCATION			
	CORK	15	1"x12"	BARRIER DEFLECTION JOINTS			

- (1) SEE SPECIAL PROVISIONS.
- (2) PAYMENT SHALL BE CONSIDERED INCIDENTAL TO "TYPE SPECIAL BARRIER CONCRETE (3Y46A)."
- 3 INCLUDES RAILING QUANTITIES.
- 4 "TYPE SPECIAL BARRIER CONCRETE (3Y46A)" VOLUME IS APPROXIMATELY 18 CU. YDS.
- (5) PAYMENT FOR BEAMS INCLUDED IN ITEM "PRESTRESSED CONCRETE BOX BEAMS 33x48" PER LINEAR FOOT.
- (6) BITUMINOUS SHALL EXTEND 100 FEET EACH SIDE OF BRIDGE, SEE BRIDGE SURVEY PLAN AND PROFILE FOR LIMITS.
- 7 2" MIN. @ BEGINNING AND END OF DECK 5 3/4" MAX @ MIDSPAN

CERTIFIED BY: PROFESSIONAL ENGINEER/ JOHN SOWADA
LIC. NO. 45936 8-9-2012

PARITAL TRANSVERSE SECTION THRU DECK

DES.: JAS
CHK.: RLD
DRN.: DSP
CHK.: JAS

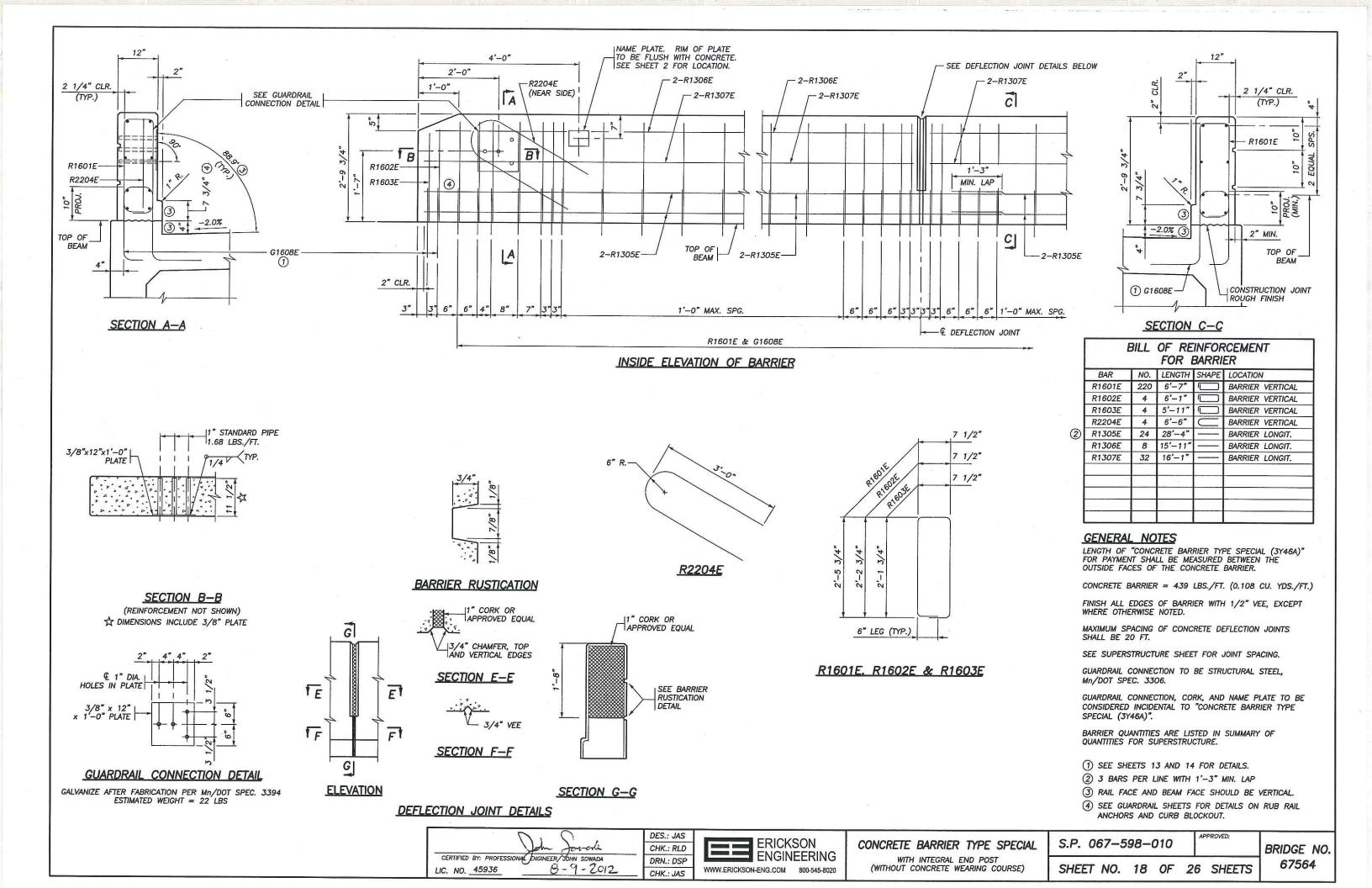
ERICKSON ENGINEERING WWW.ERICKSON-ENG.COM 800-545-8020

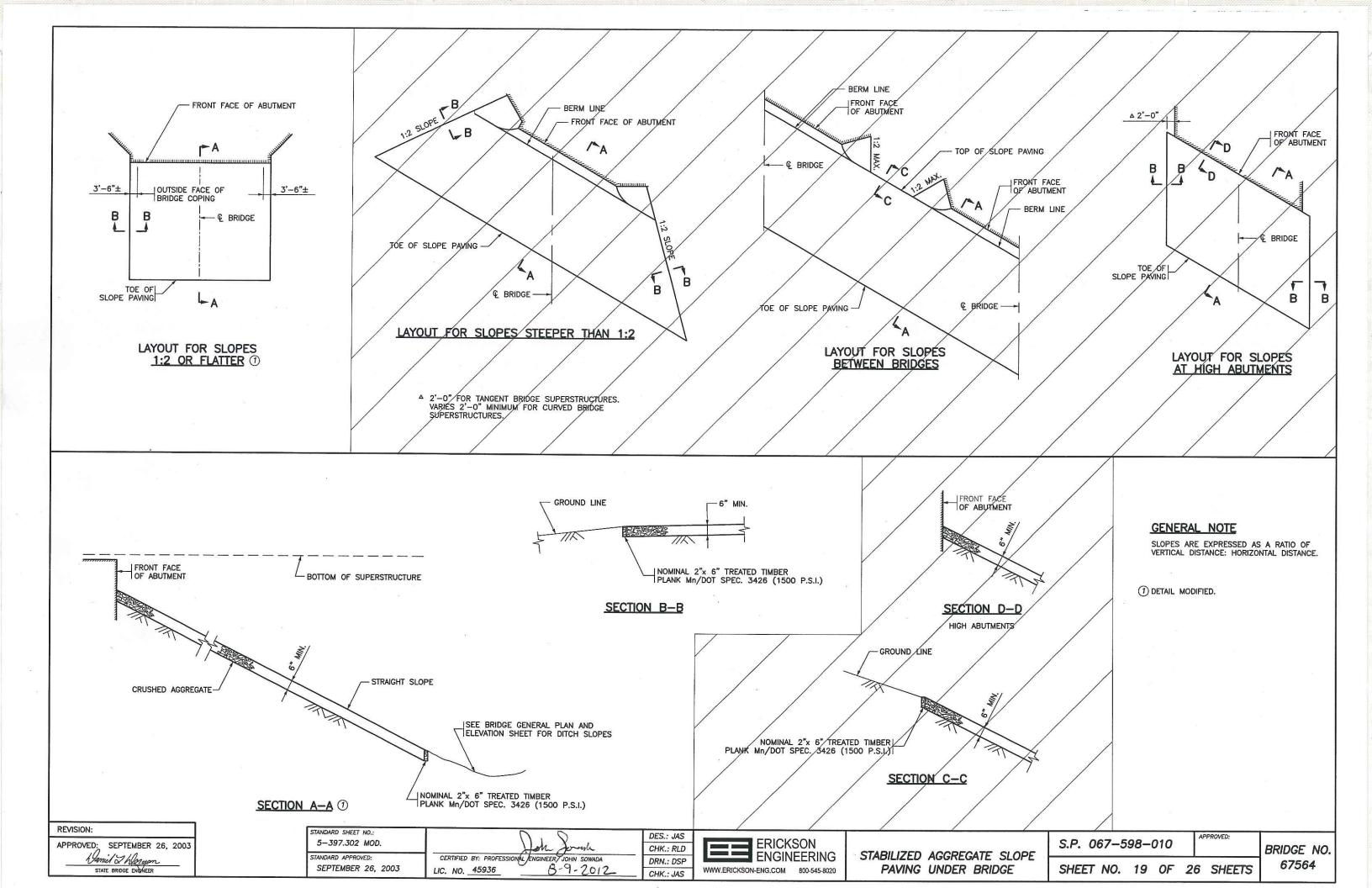
S.P. 067-598-010

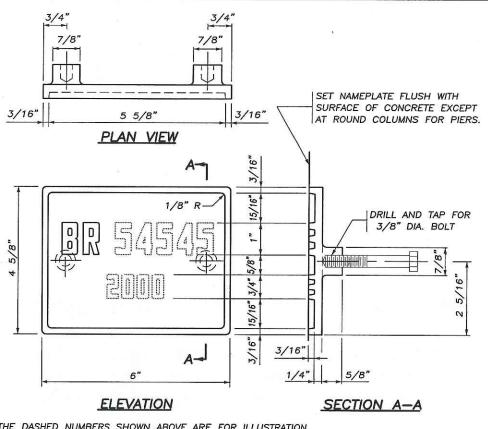
O APPROVED:

SHEET NO. 17 OF 26 SHEETS 67564

BRIDGE NO.



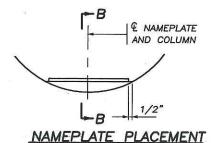




THE DASHED NUMBERS SHOWN ABOVE ARE FOR ILLUSTRATION. DATA TO BE SHOWN ON NAMEPLATE IS AS FOLLOWS:

BRIDGE 67564

YEAR 2012



NOTES:

(ROUND CONCRETE PIER COLUMNS)

NO SHOP DRAWING REQUIRED.

MATERIAL SHALL COMPLY WITH Mn/DOT SPEC. 3327.

NUMBERS FOR NAMEPLATE

LETTERS AND NUMBERS SHALL CONFORM TO THOSE SHOWN.

DRAFT ON LETTERS AND NUMBERS SHALL NOT BE MORE THAN 3" IN 12".

HORIZONTAL SPACING OF LETTERS AND NUMBERS SHALL PRODUCE A BALANCED LAYOUT IN PROPORTION TO SPACING SHOWN.

TOP SURFACE OF LETTERS, NUMBERS AND FRAMES SHALL BE BURNISHED.

FURNISH 2 STEEL BOLTS 3/8" DIA. \times 3" LONG WITH EACH PLATE. ALL DIMENSIONS FOR 3/4" HIGH LETTERS AND NUMBERS SHALL BE IN DIRECT PROPORTION TO THOSE SHOWN FOR THE 1" HIGH LETTERS AND NUMBERS.

SECTION B-B

APPROVED: NOVEMBER 22, 2002

Vaniel I Worgan

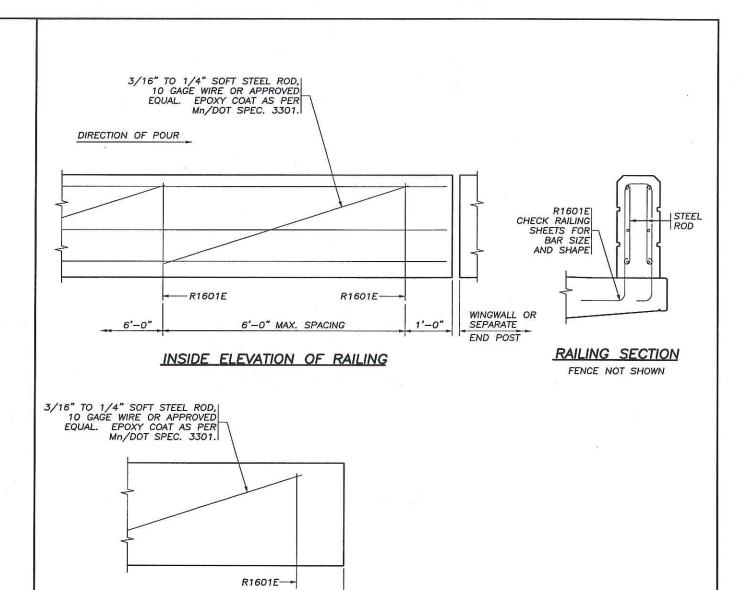
STATE BRIDGE ENGINEER

STATE OF MINNESOTA DEPARTMENT OF TRANSPORTATION

BRIDGE NAMEPLATE

(FOR NEW BRIDGES)

REVISION DETAIL NO.
B101



INSIDE ELEVATION OF RAILING

1'-0"

AT END OF WINGWALL

NOTES:

CONTRACTOR WILL TOOL V—GROOVE AT DEFLECTION JOINTS AT TIME RAIL IS CAST AND SHALL EXTEND V—GROOVE AROUND ENTIRE PERIMETER OF RAIL.

FOR ADDITIONAL DIMENSIONS, DETAILS, REINFORCEMENT AND NOTES SEE RAILING SHEET

FORM RAIL FOR A MINIMUM OF 2' ON EACH SIDE OF EXPANSION DEVICES, LIGHT STANDARDS AND DECK DRAIN BOX OUTS.

PAY QUANTITIES WILL NOT BE ADJUSTED AS A RESULT OF SELECTING THIS ALTERNATE.

USE A SIMILAR METHOD FOR TALLER RAILINGS OR MODIFIED VERSIONS OF THIS RAILING.

APPROVED: NOVEMBER 22, 2002

Hamiel I Worgan

STATE BRIDGE ENGINEER

STATE OF MINNESOTA DEPARTMENT OF TRANSPORTATION

CONCRETE PARAPET RAILING
(SLIPFORM ALTERNATE)

REVISION DETAIL NO.

B831

67564

CERTIFIED BY: PROFESSIONAL ENGINEER/JOHN SOWADA LIC. NO. 45936 8-9-2012 DES.: JAS
CHK.: RLD
DRN.: DSP
CHK.: JAS

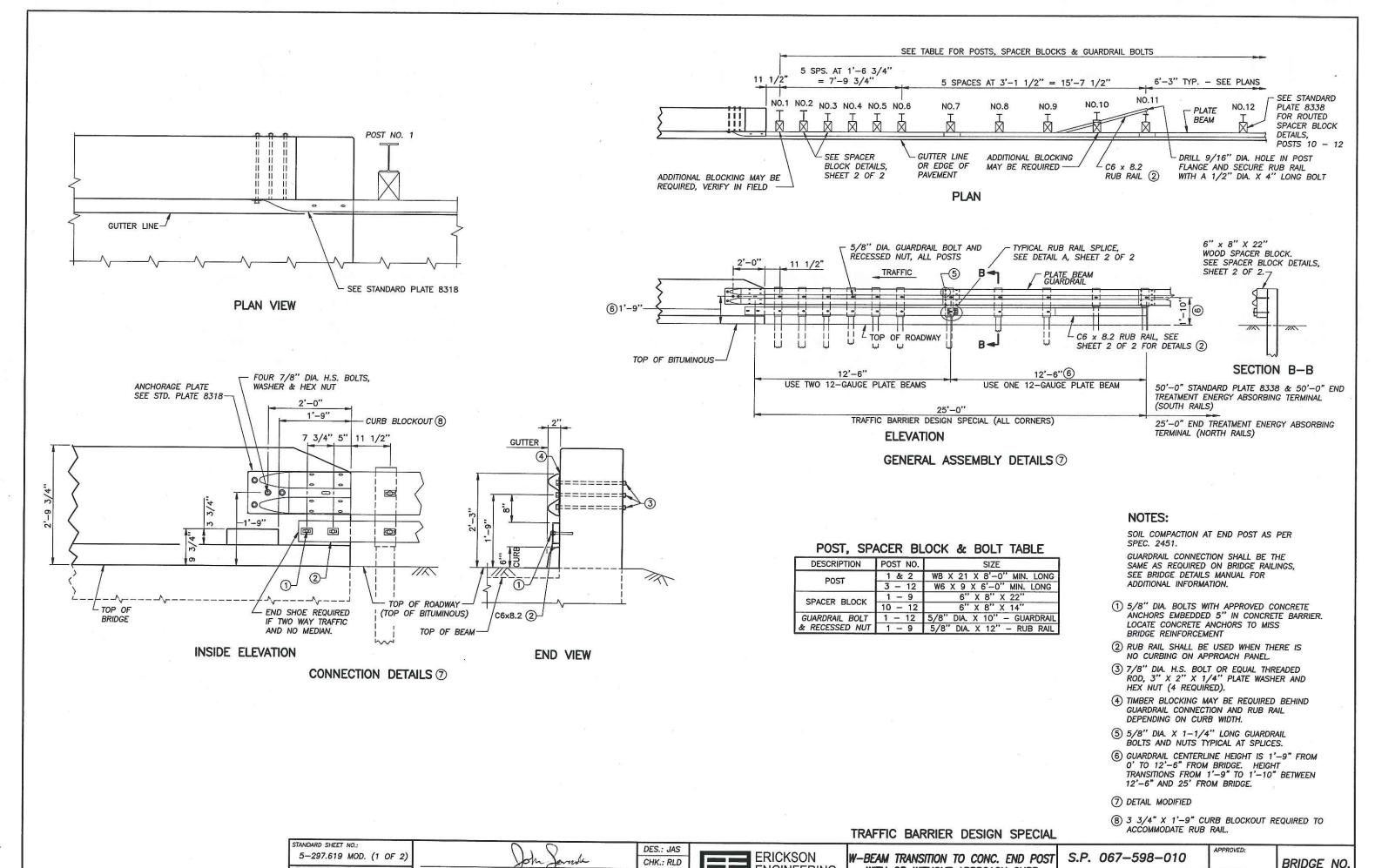


MISC. BRIDGE DETAILS

S.P. 067-598-010

BRIDGE NO.

SHEET NO. 20 OF 26 SHEETS



DRN.: DSP

CHK .: JAS

ENGINEERING

WWW.ERICKSON-ENG.COM 800-545-8020

WITH OR WITHOUT APPROACH CURB

(STEEL POST)

STANDARD APPROVED:

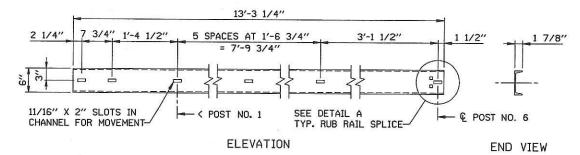
APRIL 2, 2012

CERTIFIED BY: PROFESSIONAL ENGINEERY JOHN SOWADA

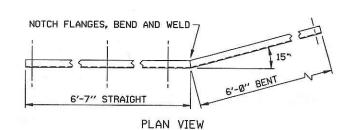
LIC. NO. 45936

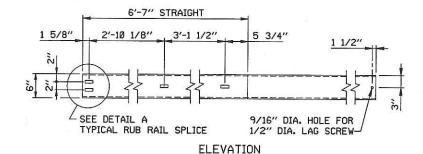
8-9-2012

SHEET NO. 21 OF 26 SHEETS 67564

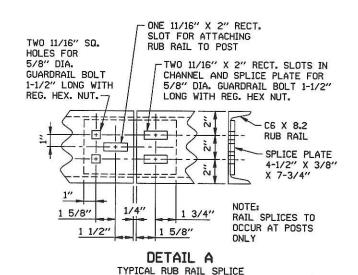


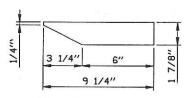
RUB RAIL STRAIGHT SECTION NON-STANDARD RUB RAIL LENGTH



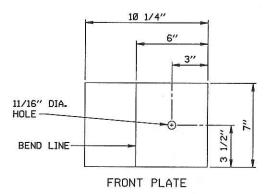


RUB RAIL BENT SECTION NON-STANDARD RUB RAIL LENGTH

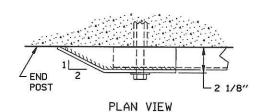


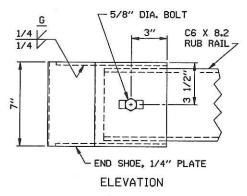


TOP & BOTTOM PLATES

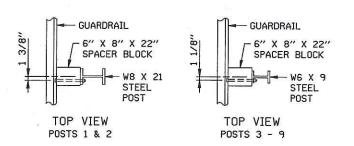


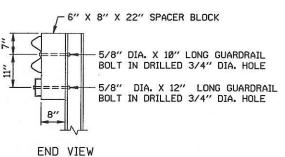
END SHOE PLATE DETAILS (1/4" PLATE)





RUB RAIL END SHOE ASSEMBLY (USE IF TWO WAY TRAFFIC WITH NO MEDIAN)





SPACER BLOCK DETAILS

POSTS 1 - 9

GALVANIZE ALL HARDWARE PER SPEC. 3392. USE END SHOE ON RUB RAIL IF TWO WAY TRAFFIC WITH NO MEDIAN. RUB RAIL IS C6 x 8.2 STRUCTURAL STEEL PER SPEC. 3306 UNLESS OTHERWISE NOTED. ALL SLOTTED HOLES ARE 11/16" x 2". ALL SQUARE HOLES ARE 11/16". GALVANIZE STRUCTURAL SHAPES PER SPEC. 3394 AFTER FABRICATION UNLESS OTHERWISE NOTED. (1) VERIFY DIMENSION IN FIELD.

TRAFFIC BARRIER DESIGN SPECIAL

STANDARD SHEET NO.: DES.: JAS **ERICKSON** 5-297.619 (2 OF 2) W-BEAM TRANSITION TO CONC. END POST CHK.: RLD STANDARD APPROVED: **ENGINEERING** WITH OR WITHOUT APPROACH CURB CERTIFIED BY: PROFESSIONAL ENGINEER/ JOHN SOWADA DRN.: DSP 8-9-2012 APRIL 2, 2012 LIC. NO. 45936 WWW.ERICKSON-ENG.COM 800-545-8020

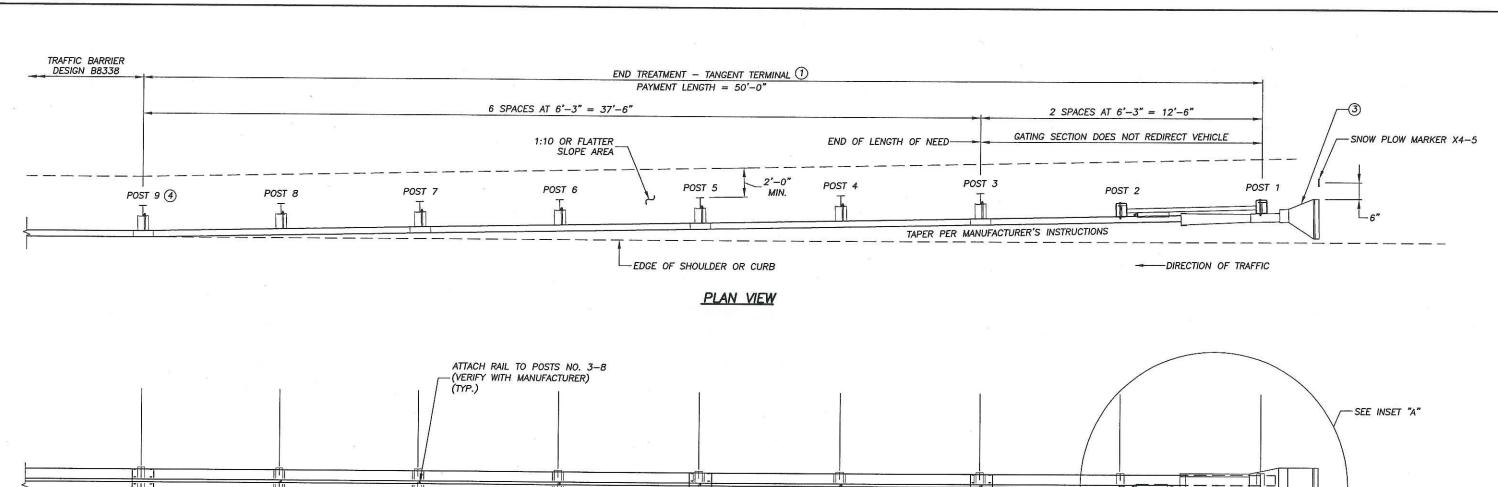
CHK .: JAS

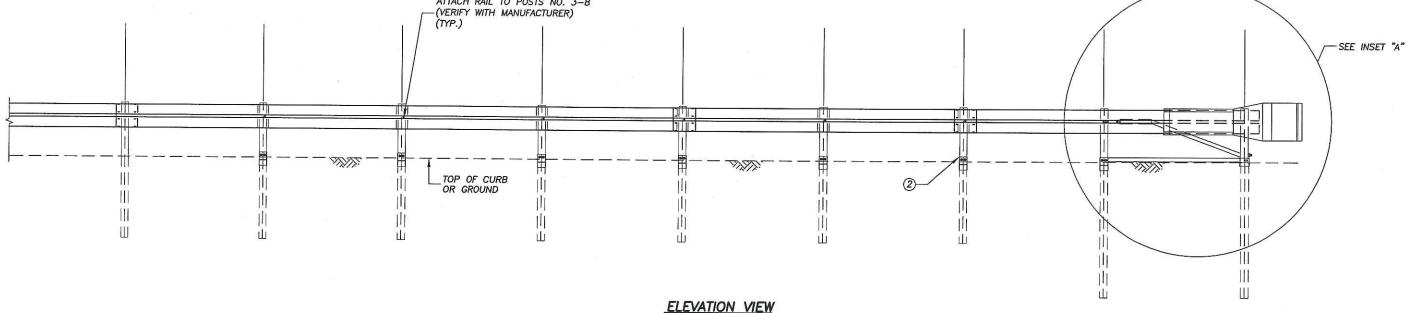
(STEEL POST)

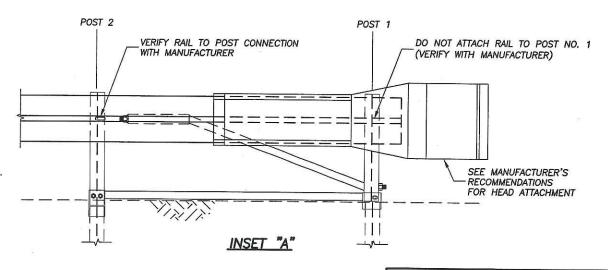
S.P. 067-598-010

BRIDGE NO. 67564

SHEET NO. 22 OF 26 SHEETS







GENERAL NOTES:

ALL BOLTS, NUTS, CABLE ASSEMBLIES, CABLE ANCHORS, AND BEARING PLATES SHALL BE GALVANIZED.

THIS DRAWING IS FOR INFORMATION ONLY. CONTACT THE MANUFACTURER FOR CURRENT DETAILS AND INSTALLATION INSTRUCTIONS. REFER TO Mn/DOT STANDARD PLANS FOR ADDITIONAL GUARDRAIL INSTALLATION INFORMATION.

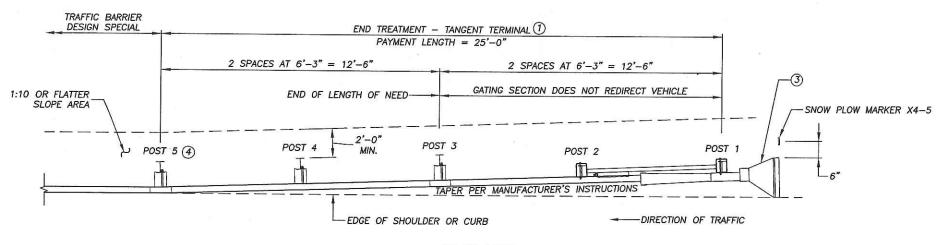
ALL ITEMS ON THIS SHEET AND REQUIRED BY MANUFACTURER ARE INCLUDED IN PAY ITEM "END TREATMENT — TANGENT TERMINAL" PER EACH UNLESS NOTED OTHERWISE.

SEE SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

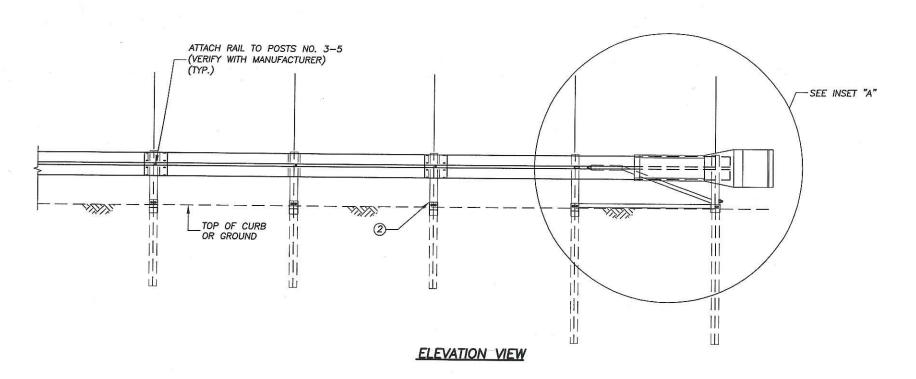
KEYNOTES:

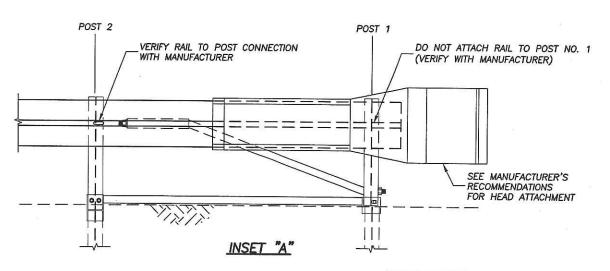
- 1) USE STEEL HINGED BREAKAWAY (HBA) POSTS OPTION ONLY ON POSTS NO. 1-8.
- (2) THE NON-BREAKAWAY SECTION OF THE HBA POSTS SHALL NOT EXTEND MORE THAN 4" ABOVE THE FINISHED GROUND LINE.
- 3 THE GUARDRAIL IS DESIGNED TO EXIT THE TERMINAL HEAD ON THE BACK SIDE OF THE GUARDRAIL INSTALLATION.
- PAYMENT FOR POST 9 IS INCLUDED IN ITEM "TRAFFIC BARRIER DESIGN B8338" PER LIN. FT.





PLAN VIEW





GENERAL NOTES:

ALL BOLTS, NUTS, CABLE ASSEMBLIES, CABLE ANCHORS, AND BEARING PLATES SHALL BE GALVANIZED.

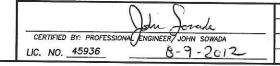
THIS DRAWING IS FOR INFORMATION ONLY. CONTACT THE MANUFACTURER FOR CURRENT DETAILS AND INSTALLATION INSTRUCTIONS. REFER TO Mn/DOT STANDARD PLANS FOR ADDITIONAL GUARDRAIL INSTALLATION INFORMATION.

ALL ITEMS ON THIS SHEET AND REQUIRED BY MANUFACTURER ARE INCLUDED IN PAY ITEM "END TREATMENT — TANGENT TERMINAL" PER EACH UNLESS NOTED OTHERWISE.

SEE SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

KEYNOTES:

- 1) USE STEEL HINGED BREAKAWAY (HBA) POSTS OPTION ONLY ON POSTS NO. 1-4.
- (2) THE NON-BREAKAWAY SECTION OF THE HBA POSTS SHALL NOT EXTEND MORE THAN 4" ABOVE THE FINISHED GROUND LINE.
- 3 THE GUARDRAIL IS DESIGNED TO EXIT THE TERMINAL HEAD ON THE BACK SIDE OF THE GUARDRAIL INSTALLATION.
- 4 PAYMENT FOR POST 5 IS INCLUDED IN ITEM "TRAFFIC BARRIER DESIGN SPECIAL" PER EACH.





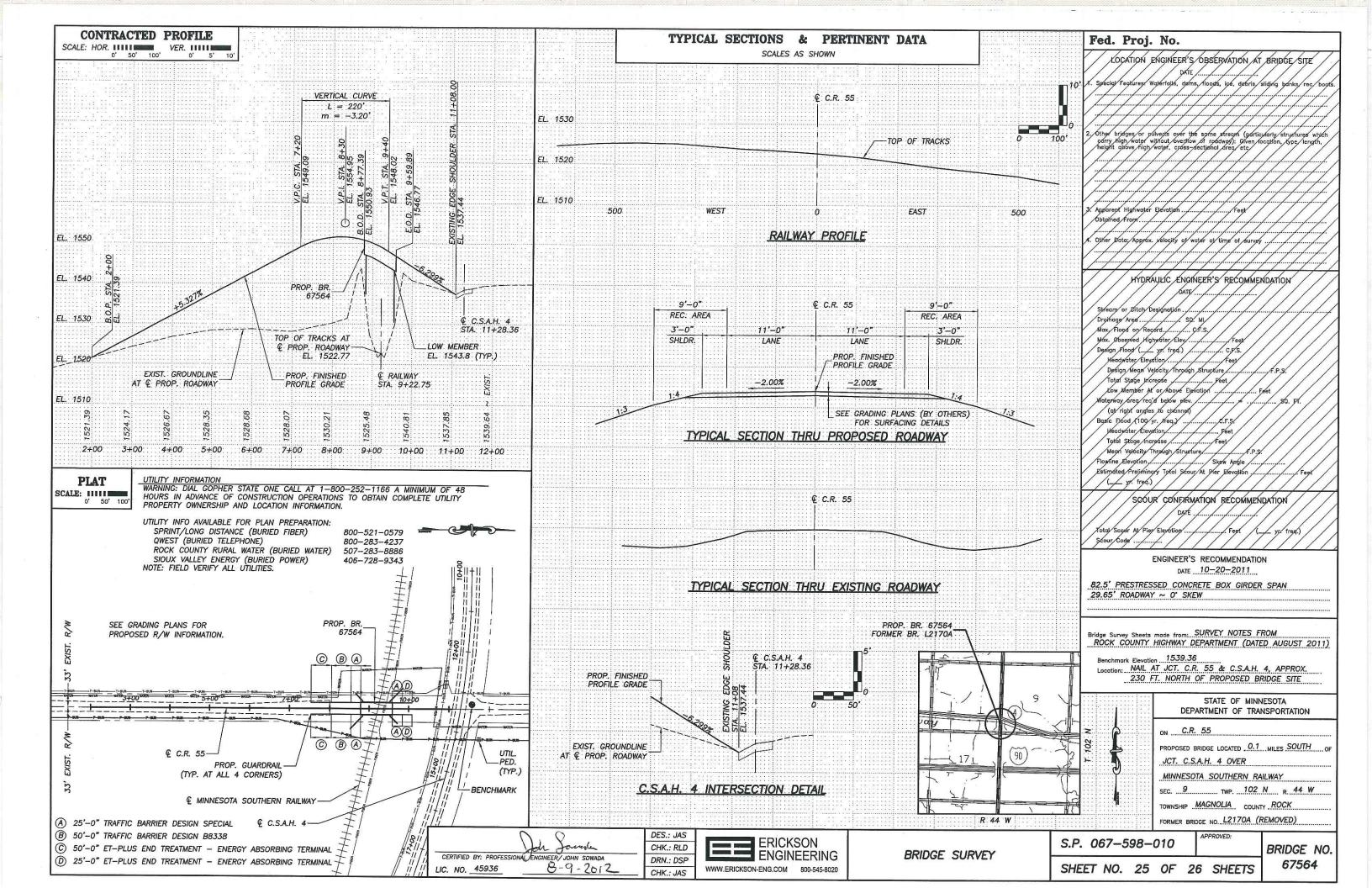


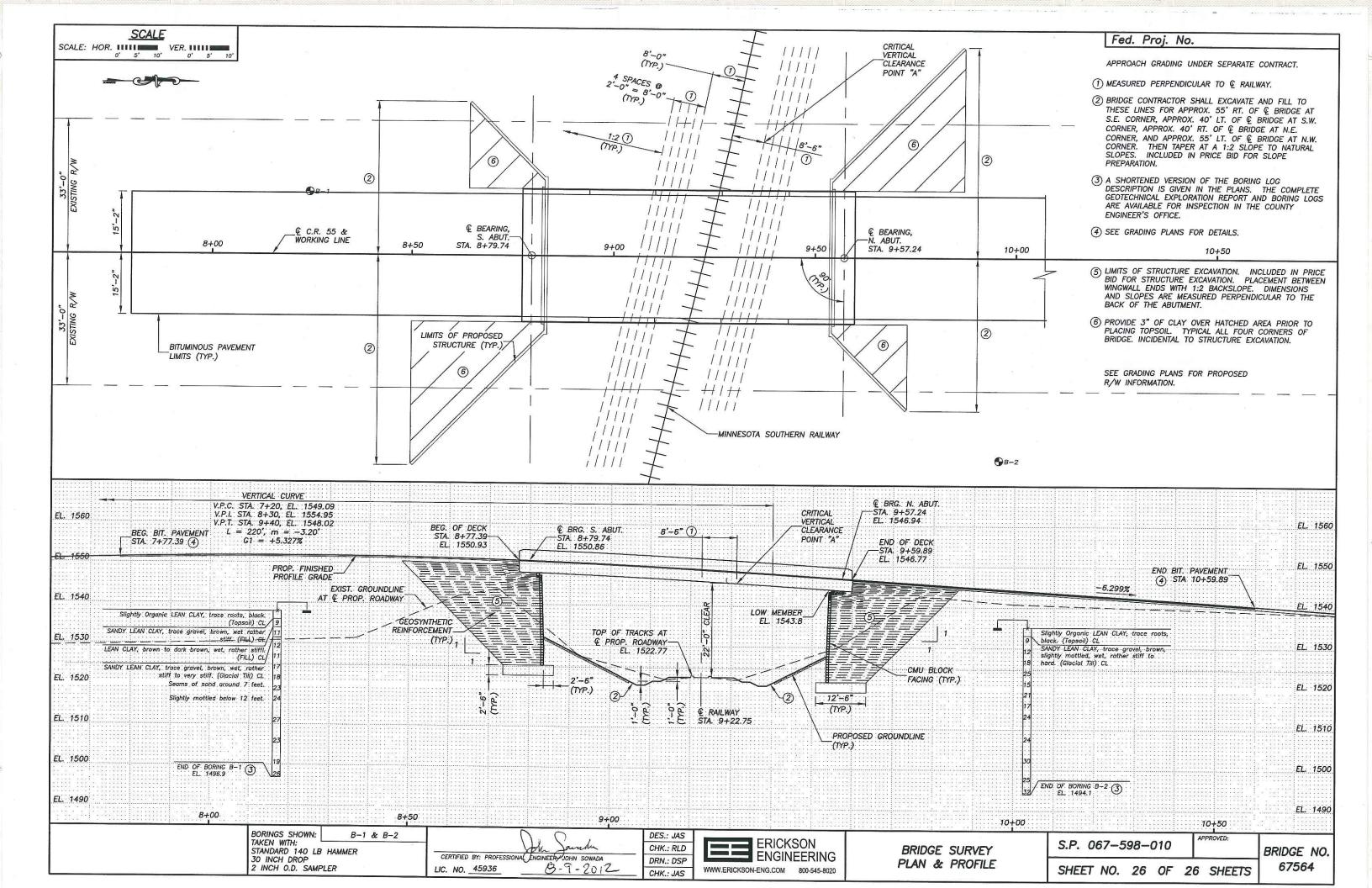
END TREATMENT TANGENT TERMINAL NORTH CORNERS ONLY S.P. 067-598-010

BRIDGE NO.

67564

SHEET NO. 24 OF 26 SHEETS





	ESTIMATED QUANTITIES						
SPE		ITEM	UNIT	NON-PART.	TOTAL ESTIMATED QUANTITIES		
1) 2104.	.501	REMOVE PIPE CULVERT	LIN. FT.	82	82		
2105.	.501	COMMON EXCAVATION / (P)	CU. YD.	9,179	9,179		
2105.	523	COMMON BORROW / LV	CU. YD.	15,435	15,435		
3) 2118.	.501	AGGREGATE SURFACING, (CLASS 5 MOD.)	TON	852	852		
2451.	509	AGGREGATE BEDDING / LV	CU. YD.	26	26		
4) 2501.	511	18" CORRAGATED STEEL PIPE CULVERT	LIN. FT.	88	88		
4) 2501.	515	18" GALVANISED STEEL PIPE APRON	EACH	4	4		
5) 2501.	521	29" SPAN R.C. PIPE - ARCH CULVERT	LIN. FT.	50	50		
5) 2501.	525	29" SPAN R.C. PIPE - ARCH APRON	EACH	2	2		
6) 2573.	502	SILT FENCE / TYPE MACHINE SLICED	LIN. FT.	230	230		
6) 2573.	512	TEMPORARY DITCH CHECK / TYPE 2	LIN, FT.	185	185		

- (1) CULVERT REMOVALS ARE AT STA. 0+23 & AND 0+60 LT.
- (2) PERCENT PASSING THE 200 SIEVE SHALL BE MODIFIED TO 5% 12%
- (3) INCLUDES 40 TONS FOR FIELD APPROACHES.
- (4) PIPE LOCATIONS ARE AT STA. 1+00, RT. & LT. (2-FIELD APPROACHES)
- (5) CONCRETE CULVERT SHALL BE CONSTRUCTED AT STA. 0+33. &
- (6) SHALL BE PLACED AS DIRECTED BY THE ENGINEER.

TURF ESTABLISHMENT & TRAFFIC CONTROL TO BE DONE BY ROCK COUNTY.

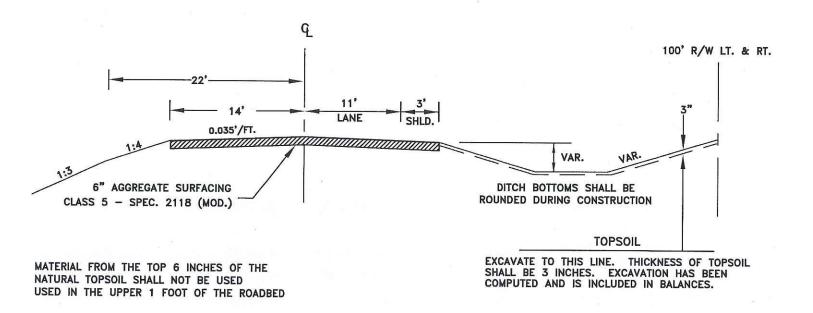
BASIS OF PLANNED QUANTITIES

STANDARD PLATES

THE FOLLOWING STANDARDS PLATES, APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION, SHALL APPLY ON THIS PROJECT.

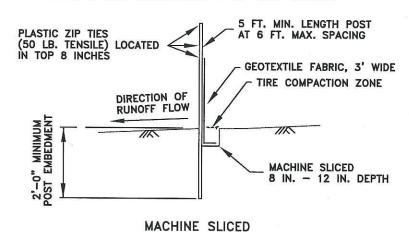
VAT A	DMINISTRATION, SHALL APPLY ON THIS PROJECT.
NO.	DESCRIPTION
J	REINFORCED CONCRETE PIPE ARCH CULVERT
F	CORRAGATED METAL PIPE CULVERT
G	CONCRETE APRON FOR R.C. PIPE ARCH CULVERT
J	METAL APRON FOR C.S. PIPE CULVERT
F	CONCRETE PIPE TIES
С	CORRAGATED STEEL PIPE COUPLING BAND
1	STANDARD BARRICADES
D	APPROACHES AND ENTRANCES
	NO. J F G J F C I

TYPICAL GRADING SECTION



1:4 INSLOPES TO BE CONSTRUCTED TO THE OUTER LIMITS OF THE RECOVERY AREA (22' FROM CENTERLINE). INSLOPES OUTSIDE THE RECOVERY AREA WILL BE CONSTRUCTED AS SHOWN IN THE PLANS OR AS DIRECTED BY THE ENGINEER.

TYPICAL INSTALLATION FOR SILT FENCE



LICENSED BY Mark R. John LIC. NO. 24323

PROFESSIONAL ENGINEER

